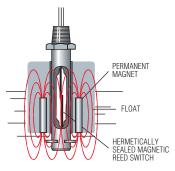
# Float Type Level Switches Single Point

GEMS Level Switches operate on a direct, simple principle. In most models, a float encircling a stationary stem is equipped with powerful, permanent magnets. As the float rises or lowers with liquid level, the magnetic field generated from within the float actuates a hermetically sealed, magnetic reed switch mounted within the stem. The stem is made of non-magnetic metals or rugged, engineered plastics. When



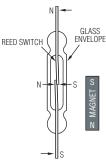
Contents	Page Start
Small Size	
Engineered Plastic	A-2
Alloy	A-8
Large Size	
Engineered Plastic	A-12
Alloy	A-13
Specialty Switches	A-20
Leak Detection	A-22

mounted vertically, this basic design provides a consistent accuracy of  $\pm 1/8$  inch. Multi-station versions use a separate reed switch for each level point being monitored.

Side-mounted units use different actuation methods because of their horizontal attitude. The basic principle, however, is the same: as a direct result of rising or falling liquid, a magnetic field is moved into the proximity of a reed switch, causing its actuation.

#### Reed Switch Reliability

The durable construction of these reed switch designs ensures long, trouble-free service. Because the effects of shock, wear and vibration are minimized, these hermetically sealed switches provide precise repeatability with no more than 1% deviation. The switch actuation points remain constant over the life of the unit. See "Reed Switch Protection" in Appendix X for information on extending the life of GEMS Level Switches.



### Wide Variety

Top/Bottom Mounting









#### Side Mounting











Additional technical information can be found in Appendix X.



# Small Size - Engineered Plastics

# LS-3 Series – Offers High Reliability, Compact Size and Low Costs in NPT, Straight and Metric Threads

Ideal for shallow tanks or restricted spaces, or for any low-cost, high volume use. LS-3 Series are available in FDA compliant materials, consult GEMS for details.



For water based liquids, with limited use in oils and chemicals.



Features a low specific gravity float offering broad chemical compatibility.



With Polypropylene stem and float, switch offers broad chemical compatibility.



Ideal for oils and fuels.



Stem and float of corrosion-resistant PVDF for ultra-pure applications.



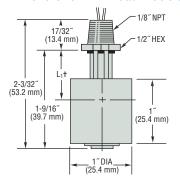
See next page for details.

#### **Common Specifications**

**Approvals:** U.L. Recognized – File No. E45168; CSA Listed – File No. 30200. CE Declaration Available Upon Request. NSF materials are NSF 169 Standard compliant. For NSF approved level switches contact Gems.

Switch SPST: 20 VA, 120-240 VAC. Units are shipped N.O. unless otherwise specified. Selectable, N.O. or N.C., by inverting float on unit stem.

#### Dimensions – 1" Float Models only



<sup>†</sup> L<sub>1</sub>= Actuation Level (see chart below)

		Alternate Mountings	
	3/8″-16 Straight Thread	G1/8″ 1/8″-28 BSP	M12x 1.75
	Straight Threat	1/0 -20 DSF	Straight Thread
		7.315 REF. (8.0mm) 1.14 9/16 HEX	-475° REF. (12mm) -5/8° (5.1mm)
Electrical Termination	Lead Wires	Cable	Cable

How To Order – Select Part Number based on specifications required.

Stem and Mounting Material	Float Material	Float Dia.	Actuation Level <sup>1</sup>	Min. Liquid Sp. Gravity	Pressure Max. @ 70°F (21°C)	Operating Temperature	Mounting Type	Electrical Termination	Part Number											
Polysulfone	Polysulfone	1″	3/4" (19.0 mm)	.75	50 psi (3 bar)	-40°F to +225°F (-40°C to +107°C)	1/8" NPT	Lead Wires	42295 🗲											
						-40°F to +225°F	1/8" NPT	Lead Wires	142505 🗲											
Polypropylene <sup>2</sup>	Polypropylene	1″	13/16"	.60	50 psi	(-40°C to +107°C)	3/8″-16	Lead Wires	171517											
Folypropylerie	(Hollow)	'	(20.6 mm)	.00	(3 bar)	-40°F to +176°F	G 1/8"-28	Cable	171518											
						(-40°C to +80°C)	M12x1.75	Cable	189739											
Polypropylene <sup>3</sup>	5						1/8" NPT	Lead Wires	209475											
NSF Std. 169	Polypropylene <sup>3</sup>	1″	13/16"	.60	50 psi	-40°F to +225°F	3/8″-16	Lead Wires	209455											
(Kynar float retaining	(Hollow) NSF Std. 169	'	(20.6 mm)	.00	(3 bar)	(-40°C to +107°C)	G 1/8"-28	Lead Wires	209460											
clip)							M12x1.75	Lead Wires	209465											
	Polypropylene (Solid)						-40°F to +150°F	1/8" NPT	Lead Wires	116826 🗲										
		,, ,,	9/16"	.90	150 psi (10 bar) @ 68°F (20°C)	(-40°C to +66°C)	3/8″-16	Lead Wires	171514											
Polypropylene <sup>2</sup>			(14.3 mm)			-40°F to +176°F (-40°C to +80°C)	M12x1.75	Cable	189787											
			3/	3/4"	3/4″	3/								3/4″	7/16" (11.1 mm)	.95	Atmospheric	-40°F to +212°F (-40°C to +100°C)	1/8" NPT	Lead Wires or Cable
		1"	13/16″	.45	150 psi	-40°F to +250°F (oil) (-40°C to +121°C [oil])	1/8" NPT	Lead Wires	162745 🗲											
Nylon	Buna		(20.6 mm)		(10 bar)	-40°F to +176°F (water) (-40°C to +80°C [water])	M12x1.75	Cable	189786											
						3						3/4″	11/16" (17.5mm)	.85	150 psi (10.3 bar)	-40°F to +250°F (oil) (-40°C to +121°C [oil])	1/8" NPT	Lead Wire	177818	
PVDF	PVDF	1″	1/2" (12.7 mm)	.86	50 psi (3 bar)	-40°F to +250°F (-40°C to +121°C)	1/8" NPT	Teflon Jacketed Lead Wires	173250											

Notes

1. Based on a liquid specific gravity of 1.0.

2. All Polypropylene units carry a Kynar retaining clip. Accessories Available in OEM Quantities: Jam Nut, Gaskets, and Slosh Shields.

3. NSF 169 Approved unit, for water use only.

# 3/4" Diameter Floats for Tiny Tanks

# Our smallest LS-3 yet!

- ▶ Reliable alternative to more expensive electronic sensors.
- Fits smaller devices. Less material, lower cost.
- Proprietary float more buoyant than competitors.

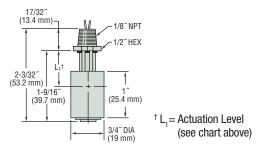
Small yes, but with BIG performance. No other 3/4" float switch on the market matches our LS-3 specs. These units are ideal for potable water, medical devices and other compact appliances, such as printers. Gems proprietary float enables use in lighter-than-water fluids. NSF/ FDA compliant models available at your request. Please consult factory.

#### **Specifications**

Wetted Material Stem and Mounting	
P/N 201540	Polypropylene with Kynar retaining clip
P/N 177818	Nylon
Float	•
P/N 201540	Polypropylene
P/N 177818	Buna-N
Magnet	
P/N 201540	Ceramic
Operating Temperature, Max.	
P/N 201540	212°F (100°C)
P/N 177818	250°F (121°C) oil, -40°F to +176°F (-40°C to +80°C)
Pressure, Max.	
P/N 201540	Atmospheric
P/N 177818	150 psi (10.3 bar)



#### Dimensions



#### Order by Part Numbers:

LS-3, 3/4" Polypropylene Float: 201540 LS-3, 3/4" Buna-N Float: 177818



### Unique Features Make These LS-3 Models Special

These small switches feature unique configurations for special applications.

Part No. 142545 With Slosh Shield



Cut-away version shown

Compact, all-polypropylene switch with slosh shield is ideal for use with turbulent liquids in small tanks. FDA compliant materials.

Part No. 46999 Bottle Level

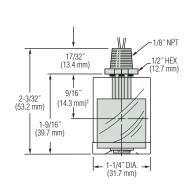


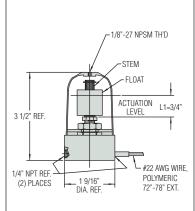
For external mounting on tanks too small to accommodate internally mounted switches. (See note below)

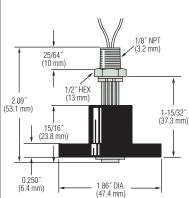
Part No. 76707 For Low Level



For detecting levels as low as 5/8" from tank bottom. Use in water, some oils and chemicals.







Order By Part Number	142545 🗲	46999 🗲	76707 <i>*</i>		
Materials					
Stem and Mounting	All Polypropylene (Including Shield <sup>4</sup> )	Polysulfone	All Polysulfone (Including Collar)		
Float	Polypropylene (Solid)	Polysulfone	Buna N		
Other Wetted	_	Brass, Aluminum, Polycarbonate, Viton A	Ероху		
Min. Liquid Sp. Gr.	.90	.75	_		
Operating Temperature	-40°F to +150°F (-40°C to +65.6°C)	-40°F to +120°F (-40°C to +48.9°C)	-40°F to +180°F (-40°C to +82.2°C)		
Pressure, PSI, Max. <sup>3</sup>	150	50			
Switch <sup>1</sup> , SPST	20 VA, N.C./N.O. Dry <sup>2</sup>	20 VA, N.C. Dry			
Electrical Termination	No. 22 AWG, 22" L., PVC Lead Wires	No. 22 AWG, 72" L., Polymeric Lead Wires	No. 22 AWG, 72" L., PVC Lead Wires		

#### Notes

- See "Electrical Data" on Page X-5 for more information.
- 2. Switch operation is selectable, N.O. or N.C., by inverting the float on the unit stem.
- 3. Maximum pressure at 70°F (21°C).
- 4. Consult factory for other available materials.
- $L_1$  = Switch actuation level, nominal (based on a specific gravity of 1.0).

Note: LS-3 Series Bottle Level Switch is also available with any of the float materials shown on opposite page. Contact GEMS for correct part number.

# LS-7 with 5 Amp Relay

#### O-Ring Sealed, Water Resistant J-Box

An SPDT relay enables this LS-7 to control two independent loads up to 5 amps each. Switching N.O. for one load and N.C. for the other. This unit is designed to operate with a load connected to each of the two outputs. These loads must be 10 watts, minimum, for correct SPDT switching. One load used alone must be connected to the N.O. terminal. With this load, which may be less than 10 watts, the unit will operate the same as an SPST unit.

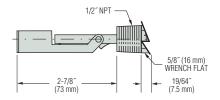
#### Specifications

Wetted Materials	Polypropylene
Min. Liquid Specific Gravity	0.55
Operating Temperature	-40°F to +250°F (-40°C to +121°C)
Operating Pressure	100 psi @ 70°F, max.
Float Arc Envelope	1.50″
J-Box with 5A Relay	120 VAC 50/60 Hz Contacts: 5A – 240 VAC Res 1/3 HP – 120 VAC 5A – 28 VDC Res

Order by Part Number: 181291



#### **Dimensions**



# LS-1 – Miniature Level Switch

- Extremely Compact
- **Easy Installation**
- Low Cost

This miniature level switch feature an all-polypropylene stem and float construction for broad chemical compatibility. Fluted stem resists solids build-up. Float is held in place with integral stem tangs, which simultaneously eliminates a separate retaining ring and makes inverting the float for reversing switch actuation very easy.

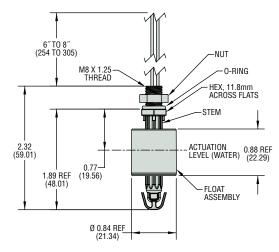
#### **Specifications**

Wetted Materials	
Stem and Float	Polypropylene
0-Ring	EPDM
Mounting Threads	M8 x 1.25"
Min. Liquid Specific Gravity	0.70
Operating Temperature	0°F to 175°F (-17°C to +79°C)
Operating Pressure	0 to 5 psig (0 to 0.3 bar)
Electrical Termination	22 AWG, 6"-8" PVC Jacketed Lead Wires (Black)
Switch Operation	N.O. Dry (May be converted to N.C. Dry by inverting float on stem)
Mounting Attitude	Vertical with lead wires up.

Order by Part Number: 602881



#### **Dimensions**

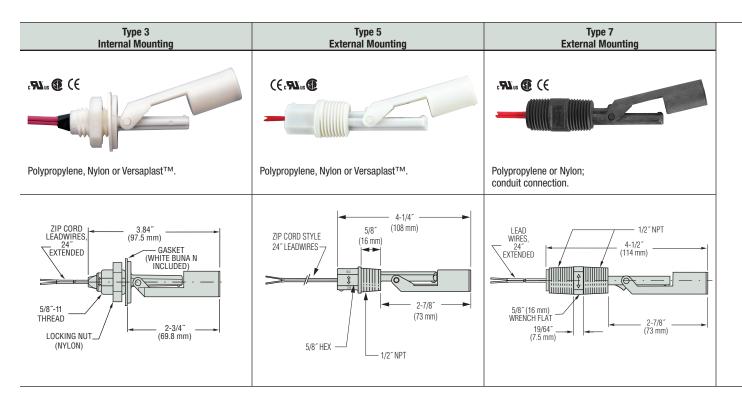




# Small Size – Engineered Plastics

# LS-7 Series—Compact Side Mounts are the Solution to Many Small Tanks

These low-cost units are ideal for high volume use in small tanks and vessels. Engineered plastics construction offers broad compatibility in water, oils and chemicals.



#### Common Specifications

Switch Rating\*: SPST, 20VA Lead Wire Gauge: No. 22 AWG Mounting Attitude: Horizontal.

\* See "Electrical Data" on Page X-5 for more information.

#### Approvals

Mate	erial	CE	UL Recognized File No. E45168	cUL Recognized	CSA Listed- File No. 30200	NSF Listed Mat. Std. 169
Nylo	n	Х	Х	Х	Х	
Poly	oropylene	Х	Х	Х	Х	Х
Nory	l®	Х	Х	Х		Х
Vers	aplast™	Х	Х	Х		

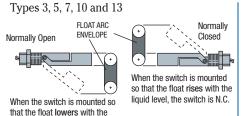
### Media Compatibility

Media	LS-7 Compatible Types
Oil, Fuel, Hydrocarbons	Nylon
Broad Range of Chemicals and Water	Polypropylene
Limited Chemicals and Water	Noryl <sup>®</sup>
Oil, Antifreeze, High Temperatures, Corrosive Fluids, Various Chemicals	Versaplast™

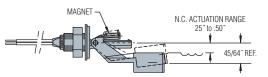
#### **Switch Operation**

liquid level, the switch is N.O.

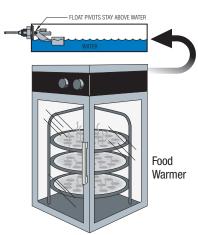
Depending on the mounting position, the float on these switches can rise or lower with the liquid level. By rotating the switch 180°, the switch operation can be Normally Open or Normally Closed (except Type 12)



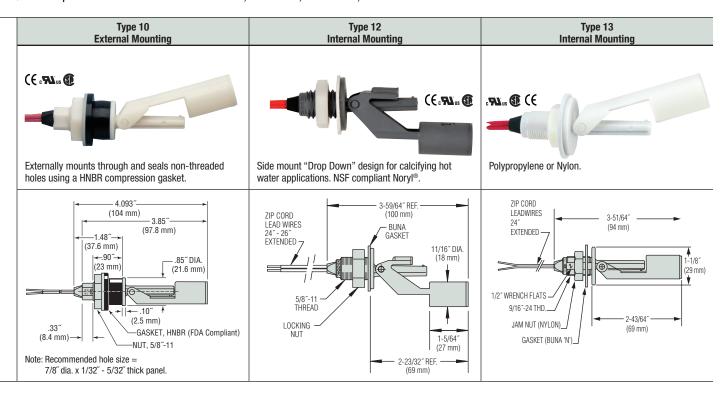
Type 12 – N.C. "Drop Float" Design



The LS-7 Type 12 is ideal for use on food warmers, hot water heaters, steam cookers, small boilers or wherever water evaporation occurs. The switch is used effectively for either high fluid level alarms or water make up systems. The units are made of Noryl®, which carries NSF approval for use in potable water, and are supplied with FDA-approved Buna gaskets.



- Nylon is ideal for oils and fuels.
- NSF Standard 169 polypropylene is ideal for potable water and broad chemicals.
- ▶ Versaplast<sup>™</sup> is ideal for corrosive fluids, hot water, antifreeze, chemicals and oils.



How To Order – Select Part Number based on specifications required.

Mounting	Materials*			Min.		Operating	Float	Part
Type	Stem and Mounting	Float	Lead Wire Jacket	Liquid Sp. Gr.	Operating Temperature	Pressure, Max.	Arc Envelope	Number
	Ny	lon		.65	-40°F to +250°F (-40°C to +121.1°C)	100 : 0 7005		165570 🗲
3	Polypro	pylene	TPE†	.55	-40°F to +225°F (-40°C to +107.2°C)	100 psi @ 70°F (6.8 bar @ 20°C)	2.20	164520 🗲
	Versap	olast™		.80	-40°F to +250°F (-40°C to +121.1°C)	(0.0 bai @ 20 0)		182600
	Polypro	pylene	TPE†	.55	-40°F to +225°F (-40°C to +107.2°C)			131100 🗲
5	Nylon		- IPE	.65	-40°F to +250°F (-40°C to +121.1°C)	100 psi @ 70°F (6.8 bar @ 20°C)	1.25	140620 🗲
	Versap	last™	Teflon®	.80	-40°F to +300°F (-40°C to +148.9°C)	(0.0 bai @ 20 0)		177100 🗲
5 - BSP	Versaplast™		TPE†	.80	-40°F to +250°F (-40°C to +121.1°C)	100 psi @ 70°F (6.8 bar @ 20°C)	1.25	189422
7	Polypropylene		TDE+	.55	-40°F to +225°F (-40°C to +107.2°C)	100 psi @ 70°F	4.50	160450 🗲
/	Ny	lon	TPE <sup>†</sup>	.65	-40°F to +250°F (-40°C to +121.1°C)	(6.8 bar @ 20°C)	1.50	160460 🗲
10	Polypro	pylene	TPE†	.55	-40°F to +225°F (-40°C to +107.2°C)	50 psi @ 70°F	0.00	165800 🗲
10	Ny	lon	IPE	.65	-40°F to +250°F (-40°C to +121.1°C)	(3.4 bar @ 20°C)	2.08	165900
12	No	ryl®	TPE†	.80	-40°F to +225°F (-40°C to +107.2°C)	100 psi @ 70°F (6.8 bar @ 20°C)	.70	191080 🗲
13	Polypro	ppylene	TPE†	.55	-40°F to +225°F (-40°C to +107.2°C)	100 psi @ 70°F (6.8 bar @ 20°C)	2.20	197050

<sup>\*</sup> Polysulfone and Ryton® R-4 are available upon request.

Note: NSF 169 Versions available. Contact factory.

See alloy versions on next page.

<sup>†</sup> Thermoplastic Elastomer Zip Cord, 22 AWG.



# Small Size - Alloys

# LS-7 Series - Compact Alloy and Alloy/Plastics Side Mounts

Built for durability, our LS-7 Series switches utilize stainless steel, or zinc bodies. Ideal for any small tank or vessel destined for a rugged environment. All-stainless steel material of construction of Types 9 and 11 is generally recognized as safe with FDA for food contact regulations.

Type 6 – External Mounting



Zinc alloy body with polypropylene or nylon float. SAE Mounting.

Type 9 – External Mounting



316 Stainless Steel body with 316 SS, nylon or polypropylene float.

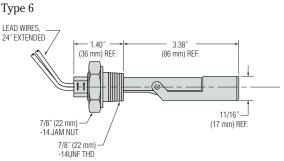


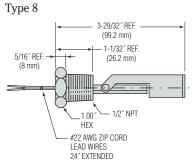
Zinc alloy body with nylon or polypropylene float.



316 Stainless Steel body with 316 SS float.

#### Dimensions



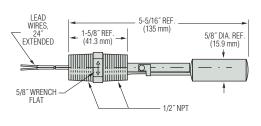


#### **Common Specifications**

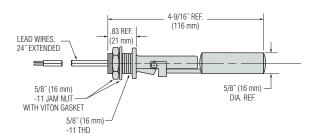
Switch Rating\*: SPST, 20VA Lead Wire Gauge: No. 22 AWG Mounting Attitude: Horizontal.

\*See "Electrical Data" on Page X-5 for more information.

Type 9

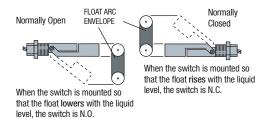


Type 11



#### **Switch Operation**

Depending on the mounting position, the float on these switches can either rise or lower with the liquid level. By rotating the switch 180°, the switch operation can be Normally Open or Normally Closed.



#### How To Order - Select Part Number based on specifications required.

Mounting Type	Materials			Min.		Operating	Float Arc	Part
	Stem and Mounting	Float	Lead Wire Jacket	Liquid Sp. Gr.	Operating Temperature	Pressure, Max.	Envelope	Number
6	Zinc	Nylon	TFE†	.65	-40°F to +250°F (-40°C to +121°C)	100 psi @ 70°F	1.36	155660
	6 Alloy*	Polypropylene	IFE'	.75	-40°F to +225°F (-40°C to +107°C)	150 psi @ 70°F	1.36	179870
8	Zinc	Nylon	TFE†	.65	-40°F to +250°F (-40°C to +121°C)	100 psi @ 70°F	1.40	160950
0	Alloy*	Polypropylene	ILE.	.55	-40°F to +225°F (-40°C to +107°C)	150 psi @ 70°F	1.40	162795
	316	316 S.S.		.80	-40°F to +250°F (-40°C to +121°C)	300 psi @ 70°F	1.43	164870 🗲
9	Stainless	Nylon	TFE†	.65	-40°F to +250°F (-40°C to +121°C)	100 psi @ 70°F	1.40	164850
	Steel	Polypropylene		.55	-40°F to +225°F (-40°C to +107°C)	100 psi @ 70°F	1.40	164860
11	316 Sta	ainless Steel	Teflon®	.80	-40°F to +300°F (-40°C to +149°C)	300 psi @ 70°F	1.65	179445

<sup>&</sup>lt;sup>†</sup>Thermoplastic Elastomer Zip Cord.

#### \*Zinc Alloy Material Note:

When mounted in certain cathodic metals, including stainless steel, and used in water-based liquids, galvanic corrosion may occur. Consult factory for information.



# Small Size - Alloys

# Rugged Durability, With Broad Heat and Pressure Capabilities, are Hallmarks of These Compact Switches

Ideal for shallow tanks or restricted spaces, or for low-cost, high volume use.



All Stainless Steel

LS-1750 Series -

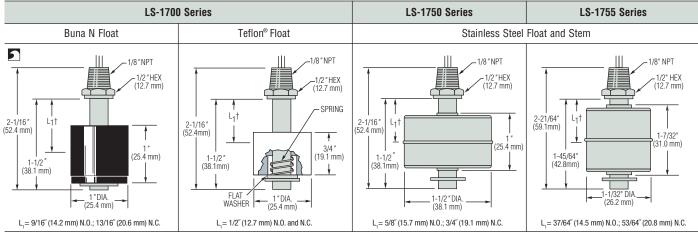
All Stainless Steel

LS-1755 Series -

Offer broad chemical compatibility for general purpose use. Also ideal for oils and water.

Rugged construction suitable for most corrosive liquids, and for high temperatures and pressures. Stainless steel is generally recognized as safe (GRAS) with FDA for food contact regulations.

#### **Dimensions**



†L,= Switch actuation level, nominal (based on a liquid specific gravity of 1.0).

#### **Common Specifications**

**Electrical Termination:** No. 22 AWG, 24" L., Polymeric Lead Wires, (except Part No. 79990 which has Teflon® Lead Wires).

Approvals: Series Nos. LS-1700, LS-1750 and LS-1755 are U.L. Recognized –

File No. E45168 and CSA Listed - File No. 30200.

Switch Operation: Units are shipped N.O. unless otherwise specified. Selectable,

N.O. or N.C., by inverting float on unit stem (except for LS-1700 Series switches with Teflon®

Floats; see selection in "How to Order" table).

#### How To Order – Select Part Number based on specifications required.

		Material							
Series Number	Stem and Mounting	Float	Other Wetted	Min. Liquid Sp. Gr.	Operating Temperature	Pressure, PSI, Max.**	Switch* SPST	Part Number	
	Brass	Buna N	316 S.S., Epoxy .85	45	Water: to 180°F (82.2°C)	300	20 VA	01701 🗲	
10 1700	316 S.S.	Dulla IV		316 S.S.,	.43	Oil: -40°F to +300°F (-40°C to +149°C)	300	20 VA	01702 🗲
LS-1700	316 S.S.	Teflon®		O.F.	-40°F to +250°F (-40°C to +121.1°C)	1000	20 VA, N.O.	26791 🗲	
				.00			20 VA, N.C.	27980 🗲	
LS-1750	316 S.S.	010.00	316 S.S.	.70	-40°F to +300°F (-40°C to +148.9°C)	100	20 VA	01750 🗲	
LS-1/50	310 5.5.	316 S.S.	310 5.5.	.70	-40°F to +480°F (-40°C to +204.4°C)	100	20 VA	79990 🗲	
LS-1755	316 S.S.	316 S.S.	316 S.S.	.90	-40°F to +300°F (-40°C to +148.9°C)	275	20 VA	01755 🗲	

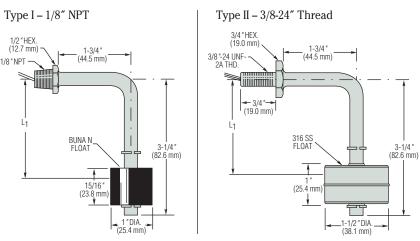
<sup>\*</sup> See "Electrical Data" on Page X-5 for more information.

<sup>\*\*</sup> Higher pressures are temperature dependent.

### LS-77700 Series – Bent Stem Switches Provide Greatest Buoyancy Of Any Side Mount Version

These units perform in liquids with specific gravities as low as .45; switches protrude into tank less than 3 inches.

#### **Dimensions**



L, Dimension (based on liquid specific gravity of 1.0):

Buna N Float: 2-3/8'' (60.3 mm)  $\pm$  3/16''Stainless Steel Float: 2'' (50.8 mm)  $\pm$  3/16''

#### **Common Specifications**

Electrical Termination: No. 22 AWG, 24" L., Teflon® Lead Wires

Approvals: U.L. Recognized - File No. E45168

 $\textbf{Switch* SPST:} \ \ 20 \ \text{VA}, \ 120\text{-}240 \ \text{VAC}. \ \ \text{Switch is N.O.} \ (\text{Dry}), \ \text{but available N.C}.$ 

(Dry).

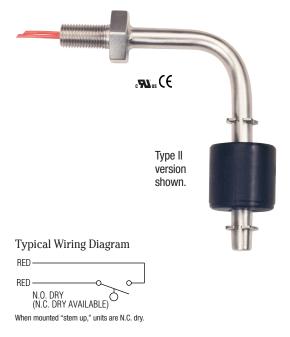
Mounting Attitude: Vertical ± 30°.

Other Wetted Materials: Float Stop is Berylium Copper or PH-15-7-MO Stain-

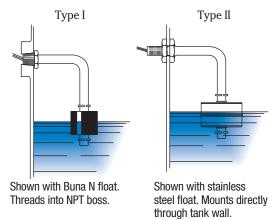
less Steel.

Grooved Stem Option: Stem may be grooved to prevent accidental or vibra-

tional movement of float stops (grip rings).



#### **Typical Installation**



#### How To Order – Select Part Number based on specifications required.

	Mate	erials				
Туре	Stem and Mounting	Float	Min. Liquid Sp. Gr.	Operating Temperature	Pressure, PSI, Max.	Part Number
	Brass	316 Stainless Steel	.70	40°E to 1200°E ( 40°C to 1140°C)	100	117711
I	316 Stainless Steel		./0	-40°F to +300°F (-40°C to +149°C)	100	117712 🗲
	Brass	Dung M	.45	Water: to 180°F (82°C)	200	118125 🗲
	Stainless Steel	Buna N		Oil: -40°F to +300°F (-40°C to +149°C)	300	118126
	Brass	316 Stainless Steel	70	40°C to . 200°C / 40°C to . 140°C	100	117715
	316 Stainless Steel		.70	-40°F to +300°F (-40°C to +149°C)	100	117716 🗲
II	Brass	Dung N	45	Water: to 180°F (82.2°C)	200	118127 🗲
	Stainless Steel	Buna N	.45	Oil: -40°F to +300°F (-40°C to +149°C)	300	118128

\*See "Electrical Data" on Page X-5 for more information.



# Large Size - Engineered Plastics

## Select from these Engineered Plastics for Aggressive or Ultra-Pure Liquids

Each of these series offers unique features. Choose from this selection when all-plastic material is desirable and tank space is not restricted.



Particularly well suited for rough service. Ideal for use in chemical and plating applications.

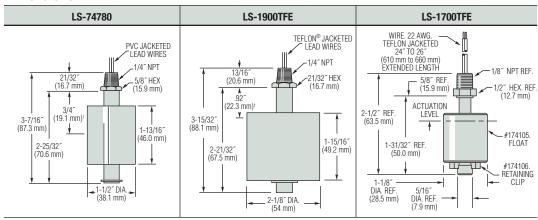


Resists build-up of foreign material or sticky media. Float travel remains uninhibited in viscous or corrosive liquids. SPDT switch.



A medium-size solution for ultra-pure liquid level sensing. Made of corrosion resistant PTFE for low particle generation.

#### **Dimensions**



t<sub>1</sub>=Switch actuation level, nominal (based on a liquid specific gravity of 1.0 and N.O. dry circuit-dimension will vary for N.C. circuit).

#### **Common Specifications**

**Electrical Termination:** No. 18 AWG, 24" L., Lead Wires (Jacket material is indicated on dimensional drawings, above).

#### How To Order - Select Part Number based on specifications required.

Carias	Materials		Min Linuid		Pressure,		Part No	umber
Series Number	Stem, Mounting	Float	Min. Liquid Sp. Gr.	Operating Temperature	PSI,	Switch*	Mounting Size	
Hamboi	and Other Wetted		Max.		1/4" NPT	1/8" NPT		
LS-74780	CPVC		.85	-40°F to +180°F (-40°C to +82.2°C)	15	SPST, 20 VA	74780** 🗲	_
LS-1900TFE	Teflon®		.80	-40°F to +300°F (-40°C to +148.9°C)	30	SPDT, 20 VA	133299 🗲	_
LS-1700TFE	DTEE		.86	+32°F to +212°F (0°C to +100°C)	25	SPST, 20 VA, N.O.	_	174100
L3-1/001FE	PTFE		.00	+32 F t0 +212 F (0 C t0 +100 C)	25	SPST, 20 VA, N.C.	_	174200

<sup>\*</sup> See "Electrical Data" on Page X-5 for more information.

<sup>\*\*</sup> Switch operation is selectable, N.O. or N.C., by inverting the float on the unit stem. Units are shipped N.O. unless otherwise specified.

<sup>†† 100</sup> VA switches are not U.L. Recognized.

Stock Items.

# LS-1800 and LS-1900 Series are a Step Above Our Plastic Units for Pressure Capabilities

Excellent stability for general use in oils and water.

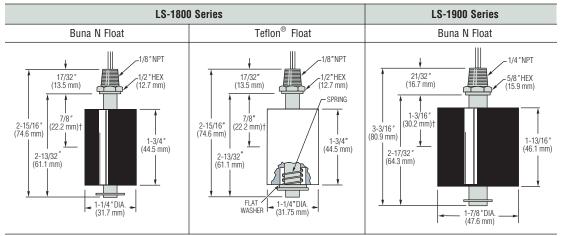


Intermediate in size, LS-1800 switches provide long life and dependability to meet a broad range of requirements.



With large float displacement, switch withstands rough service; is suitable for high viscosity liquids.

#### **Dimensions**



†L, = Switch actuation level, nominal (based on a liquid specific gravity of 1.0).

#### **Common Specifications**

Electrical Termination: No.18 AWG, 24" L., Polymeric Lead Wires.

**Approvals:** All Switches on this page are U.L. Recognized – File No. E45168, and are CSA Listed – File No. 30200.

**Switch Operation:** Selectable, N.O. or N.C., by inverting float on unit stem (except for LS-1800 Series switch with Teflon® float). Units are shipped N.O. unless otherwise specified.

#### How To Order – Select Part Number based on specifications required.

		Material						
Series Number	Stem and Mounting	Float	Other Wetted	Min. Liquid Sp. Gr.	Operating Temperature	Pressure, PSI, Max.	Switch* SPST	Part Number
	Brass	Buna N		.75		150	20 VA	01801 🗲
LS-1800		Dulla IV		./3	Water: to 180°F (82°C)		100 VA**	35651 🗲
	316 Stainless Steel		316 Stainless Steel, Hysol	.75	0il: -40°F to +230°F (-40°C to +110°C)		20 VA	01807 🗲
							100 VA**	35657 🗲
		Teflon®		.65	-40°F to +250°F (-40°C to +121°C)	300	20 VA, N.O.	01811 🗲
	Brass		316 Stainless			150	20 VA	01901 🗲
LS-1900	Diass	Buna N		.55	Water: to 180°F (82°C)		100 VA***	35676 🗲
Lo-1900	316 Stainless				Oil: -40°F to +230°F (-40°C to +110°C)	150	20 VA	01907 🗲
	Steel			.55			100 VA	35682 🗲

<sup>\*</sup>See "Electrical Data" on Page X-5 for more information.

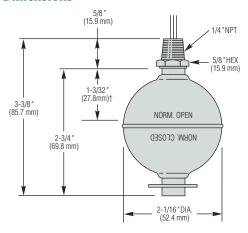
<sup>\*\*</sup>LS-1800 100 VA switches are not U.L. Recognized.



# LS-1950 – All Stainless Steel For High Pressure and Temperature

For high performance applications, the LS-1950 provides high temperature and pressure capabilities. Materials of construction comply with FDA food contact regulations.

#### **Dimensions**





Exceptionally accurate and rugged for higher temperatures and in pressurized or corrosive liquids. For oils, water and chemicals.

†L,= Switch actuation level, nominal (based on a liquid specific gravity of 1.0 and N.O. dry circuit – dimension will vary for N.C. circuit).

#### **Common Specifications**

**Electrical Termination:** No. 18 AWG, 24" L., Polymeric Lead Wires (except Part No. 79999 which has Teflon® lead wires).

Approvals: LS-1950 Series switches are U.L. Recognized – File No. E45168 and are CSA Listed - File No. 30200 (Part No. 79999 is U.L. Recognized only).

**Switch Operation:** Selectable, N.O. or N.C., by inverting float on unit stem. Units are shipped N.O. unless otherwise specified.

#### How to Order - Select Part Number based on specifications required.

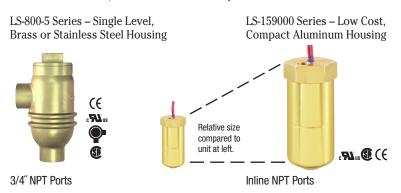
	Mate	erials						
Series Number	Stem and Mounting	Float	Min. Liquid Operating Temperature Pressure, PSI, Max. Switch <sup>1</sup>		Switch <sup>1</sup>	Part Number		
	316 Stainless Steel			40°F to . 200°F ( 40°C to . 140°C)		SPST, 20 VA	01950 🖋	4
LS-1950			0.75	-40°F to +300°F (-40°C to +149°C)	750	SPST, 100 VA <sup>2</sup>	26717 🖋	1
				-40°F to +480°F (-40°C to +249°C)		SPST, 20 VA	79999 🗲	1

#### Notes

- 1. See "Electrical Data" on Page X-5 for more information.
- 2. UL Resistive Rated

#### When a Switch Won't Fit In the Tank, Use a Non-Intrusive Bottle Type

Bottle type level switches are ideal for large or small tanks or where access to the inside is impractical or impossible. These units mount completely outside of the tank, at the level actuation point.

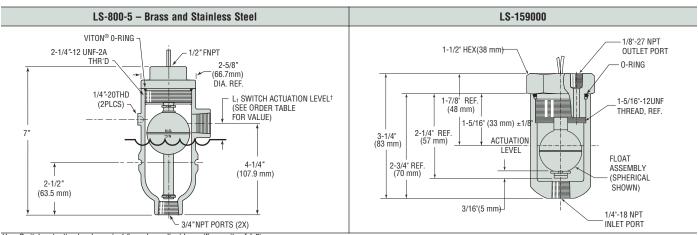


#### For Remote Alarms – See Page E-27

- Adjustable Volume
- Indoor Outdoor
- Solid-State



#### **Dimensions**



†L,= Switch actuation level, nominal (based on a liquid specific gravity of 1.0).

#### **Common Specifications**

Electrical Termination: No. 18 AWG, 24" L., Polymeric Lead Wires (LS-800-5) / No. 22 AWG, 24" L., Polymeric Lead Wire (LS-159000).

Approvals: Series Nos. LS-800-5 and LS-159000 are U.L. Recognized - File No. E45168 and CSA listed - File No. LR-30200.

Switch Operation: Selectable, N.O. or N.C., by inverting float on unit stem.

Mounting Attitude: Vertical with lead wires up.

#### How To Order - Select Part Number based on specifications required.

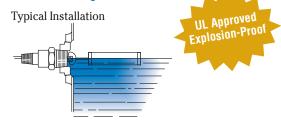
		Mate	erials								
Series Number	Housing	Stem and Mounting	l Hinat	Other Wetted	Min. Liquid Sp. Gr.	Pressure, PSIG, Max.	Operating Temperature	L,	Switch*	Part Number	
									SPST, 20 VA	172625 🗲	
	Brass		316	Beryllium Copper		500 @ 70°F	-40°F to +300°F (-40°C to +148.9°C)	3/4" (19 mm)	SPST, 100 VA	172986	
LS-800-5			Stainless		.75			(12)	DPDT	172988	
	316 Stainless Steel		Steel	S.S. ARMCO		750	( 10 0 10 1 1 10 0 0)	7/16″	SPST, 20 VA	172635 🗲	
				H-15-7 MO				(11 mm)	DPDT	172987	
LS-159000	Aluminum	Alumaimuma	Proce	316 S.S.	Beryllium Copper	.90	600 @ 70°F	-40°F to +300°F (-40°C to +148.9°C)	See	SPST. 20 VA	144080
L5-159000		m Brass	Brass Buna N		.50	.50 250 @ 70°F -40°F to +250°F (oil); +180°F (water) (-40°C to +121°C [oil]; +82°C [water])		Dimensions	3F31, 20 VA	160405	

<sup>\*</sup>See "Electrical Data" on Page X-5 for more information. DPDT relay information is with Dimensions above.



Side Mounting Switches Solve the Problem of Inaccessible Tank Tops & Bottoms

These units solve the problem of point level sensing in tanks with inaccessible tops or bottoms, or at intermediate locations in larger tanks. Operation is positive and dependable. The float pivots with changing liquid level, displacing a shuttle which magnetically actuates a hermetically sealed switch within the unit. Installation is through the tank side at the detection point.



LS-2050 Series - Brass and Buna N



General purpose materials designed to provide reliable service in oils and water.

LS-2050 Series - All-Stainless Steel



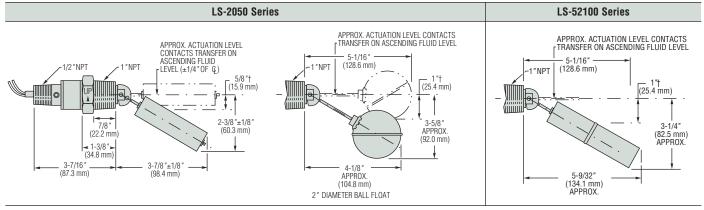
Ultimate strength: for pressures to 900 PSIG and temperatures to 300°F (148.9°C). Explosion-proof models available.

LS-52100 Series - All Stainless Steel



Rugged, all-stainless steel unit offers broad chemical compatibility at temperatures to 300°F (148.9°C). Explosion-proof models available.

#### **Dimensions**

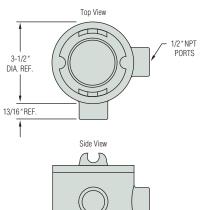


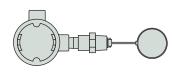
†Approximate de-actuation level, nominal (based on a liquid specific gravity of 1.0).

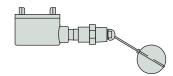
# \* Switch Mounting dimensions are the same as shown on the LS-2050 Series drawing (far left).

#### **Explosion-Proof Versions**

CSA or FM Approved versions are available in all-stainless steel configurations only. Typical Example (P/N 55690 Shown):







#### For Remote Alarms – See Page E-27

- Adjustable Volume
- Indoor Outdoor
- Solid-State



#### **Common Specifications**

Electrical Termination: No.18 AWG, 24" L., Polymeric Lead Wires.

Approvals: LS-2050 Series Switches are U.L. Recognized – File No. E45168 and are CSA Listed.

Explosion-proof units are approved for Class I, Division 1, Group D hazardous areas.

Mounting Attitude: Horizontal, ±15°.

#### Performance

	LS-2050	) Series	LS-52100 Series			
	Brass Mounting/Buna-N Float	All-Stainless Steel				
Operating Temperature	Water: to +180°F (82.2°C) Oil: -40°F to +250°F (-40°C to +121°C)	-40°F to +300°F (-40°C to +148.9°C)				
Pressure, PSIG Max. @ 70°F	150	900	500			
Min. Liquid Sp. Gr.	.8	.9	.85			
Switch Differential in Liquid	1/2" Minimum	Approxim	nately 3/4"			

### How To Order – Select Part Number based on specifications required.

		Materia	ıls			Part Numbers	
Series Number	Stem and Mounting	FIGST		Switch <sup>1</sup>	Standard Versions	With Bellows (Details Below)	Explosion-Proof  FM  FM
	Brass	Buna N	316 Stainless Steel, Beryllium Copper, Teflon®, Ceramic	SPDT, 20 VA	30288 🗲	_	_
LS-2050	316 Stainless	316	Stainless Steel, Teflon®, Ceramic	SPDT, 20 VA	30290 🗲	175650	55690
		Stainless		SPST, 100 VA, N.O. <sup>2,4</sup>	48068	_	_
	Steel	Steel	, conon , conanno	SPST, 100 VA, N.C. <sup>2,4</sup>	48069	_	_
	316	304		SPDT, 20 VA	52100 🗲	_	121753
LS-52100	Stainless	ess Stainless	430 Stainless Steel, Teflon®, Ceramic	SPST, 100 VA, N.O. <sup>3</sup>	116971 🗲	_	_
	Steel	Steel	Tonon , corumo	SPST, 100 VA, N.C. <sup>3</sup>	116972	_	_

- See "Electrical Data" on Page X-5 for more information.
   Not CSA Approved.
   Not U.L. Recognized or CSA Approved.

- 4. UL Resistive Rated



# FABRI-LEVEL<sup>™</sup> Components and Kits Build Into Custom Switches in Minutes

GEMS FABRI-LEVEL $^{\text{\tiny M}}$  units can be custom-assembled in minutes from standard components, right in your plant. Simple instructions are furnished with kits.

### FABRI-LEVEL<sup>™</sup> Components

How to Order: Specify Part Number and quantity of each component required.

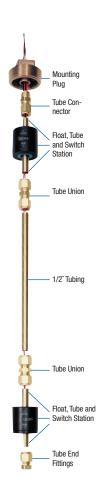
#### **Mounting Types**

Material Brass

316 Stainless Steel

Provides clearance for inserting unit in tank. 2" NPT Mounting must be used with stainless steel floats

1-1/4" NPT	2" NPT							
1/2" NPT 1" (25.4 mm) (31.7 mm)	1/2" NPT 1-1/4" (31.7 mm)							
Part Numbers								
26034 🗲	24408 🗲							
26033	24407 🗲							



#### **Level Station Assemblies**

Each Station is comprised of a float, tube section and switch.

Lead Wires: SPST: #18 AWG, 60" L., Teflon®; SPDT: #22 AWG, 60" L., Teflon®

Float Material				Bun	na N		316 Stainl	316 Stainless Steel	
Compatible Mou	nting Type		1-1/4	"NPT		2	NPT		
Float Dimensions			A 1-3/4 <sup></sup> (44.5 mm) 1-3/16 <sup></sup> DIA. (30.1 mm)		1-11/16" (42.9 mm) 1-7/8" DIA. (47.6 mm)		2-1/16° DIA. (52.4 mm)		
Operating Tempe	rature		Water: to +180	)°F (+82°C); 0il: -4	-40°F to +275°F (-40°C to +135°C)				
Pressure, PSI, Ma	ax.			15	75	0			
Min. Media Spec	ific Gravity		.7	75		55	.7	5	
Mounting Size	Switch Type	<b>Tubing Material</b>	Part Number	A Dim.	Part Number	A Dim.	Part Number	A Dim.	
	SPST	Brass	26609 🗲	4"					
1-1/4" NPT	20 VA	Stainless Steel	26608 🗲	(101.6 mm)					
1-1/4 NP1	SPDT	Brass	26737 🗲	4-29/64"	] —	_	_	_	
	20 VA	Stainless Steel	26738	(113.0 mm)					
	SPST	Brass			24410 🗲	4"	_	4-1/4" (107.9 mm) 4-29/64" (113.0 mm)	
2″ NPT	20 VA	Stainless Steel			25328 🗲	(101.6 mm) 4-29/64"	24411 🗲		
	SPDT	Brass	1 –	_	24578		_		
	20 VA	Stainless Steel	1		25329	(113.0 mm)	24579 🗲		

<sup>\*</sup> See "Electrical Data" on Page X-5 for more information.

#### Fittings and Tubing

Description	Tube	Tube Union	Tube End	90°	1/2″ O.D	. Tubing	
(1/2" Fittings)	Connector	Tube official	Fitting	Elbow	10" Length	36" Length	
Function	Connects tube to mounting plug, mounts unit from inside of tank.	Connects level stations or extension tubes.	Seals end of unit.	For side entry into tank	For extending units or leve station spacing.		
	3/8" NPT-M 7	2-1/8" (53.9 mm)	1-3/16 <sup></sup> (30.1 mm)	(38.1 mm) 1-1/2" (38.1 mm)			
Material			Part Num	bers			
Brass (Nylon Ferrule)	24633 🗲	24412 🗲	24553 🗲	24631	25199 🗲	24637 🗲	
All-316 Stainless Steel	24634 🗲	24413 🗲	24554 🗲	24632	25204	24638 🗲	

# FABRI-LEVEL<sup>™</sup> Kits

FABRI-LEVEL Switch Kits contain all components for complete assembly of a 1- or 2-station level switch unit for pipe-plug mounting in your tank. Kits are available in several material and size combinations. N.O. or N.C. operation of the SPST switch is selectable by inverting the float(s) on the unit stem. Two 10" (254 mm) lengths of tube are furnished to space level stations as desired. Components available for custom-building other configurations are listed on the facing page and above.

#### **Specifications**

Kits use the components listed individually on the facing page and above. Please review for performance and dimensional data.

#### How To Order

Specify Kit Number and quantity.

Mate	rials		Kit Number	
Fittings	Floats	Mounting NPT		
Dress	Duna M	1-1/4″	26128 🗲	
Brass	Buna N	2″	24576 🗲	
316 Stainless Steel	Buna N	1-1/4″	26130	
310 Stailliess Steel	Dulla IV	2″	26675	
316 Stain	less Steel	2″	24577 🗲	

Warning: Improper application, assembly or installation of FABRI-LEVEL™ Kits or components may result in injuries to personnel or damages.



#### **Each Kit Contains:**

- 1 Tube Connector
- 1 Mounting Plug
- 2 Level Stations (Switch, Tube, Float)
- 2 Extension Tubes
- 1 Tube End Fitting
- 3 Tube Unions



# **Specialty Switches**

#### **GEMS** Excels in Switches for Special Requirements

The products below are examples of the custom engineering GEMS can provide to meet specific application needs. These units are ideal for use in oils and water.



Level monitoring and temperature switch in a single unit. Intermediate in size; single-setting temperature sensor is in bottom of stem.



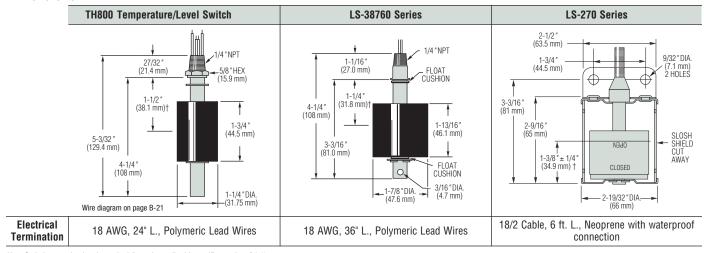
Cushioned float and switch for turbulent liquids or excessive vibration. Easily grounded. Ideal for tank trucks, construction equipment or mobile applications. LS-270 Series – Bracket Mounting Slosh Shield

U.L. Recognized - File No. E45168

zu IR:

Small, lightweight, and extremely stable in nonstatic, highly contaminated liquids. Slosh shielding minimizes effects of turbulence and helps prevent interference by foreign material. Bracket-mounted to any convenient surface.

#### **Dimensions**



 $\dagger L_{i}$  = Switch actuation level, nominal (based on a liquid specific gravity of 1.0).

LS-270 Series Note: Installed vertically with cable upward. Caution: Elastomer seals in the sensor and cable are subject to deterioration and aging, and therefore need to be checked regularly. Life expectancy of seals varies with application.

#### How To Order - Select Part Number based on specifications required.

	Material		Min. Liq.		Pressure	S	Switch <sup>1</sup>	Part	
Series	Stem and Mounting	Float	Other Wetted	Sp. Gr.	Operating Temperature	PSI, Max.	Level SPST	Temperature <sup>3</sup>	Number
TH800	Proce	Buna N	Beryllium	.75	Water: to 180°F (82°C)	150		N.C., open on +150°F ±10°F, incr.	57143 <i>f</i>
Temp./ Brass Level		Copper, Hysol	.75	Oil: -40°F to +230°F (-40°C to +110°C)	130	20 VA, N.O.	N.O., close on +150°F ±10°F, incr.	57144 <i>f</i>	
LS-38760	Aluminum	Buna N	S.S., Hysol	.55	-40°F to +180°F (-40°C to +82°C)	150	20 VA, N.C.	_	38760 🗲
			Beryllium				20 VA, N.O.		43765 🗲
LS-270	316 S.S.	Dung N	Copper, Copper	.55	40°F to . 140°F ( 40°C to . 60°C)	150	20 VA, N.C.	_	43760 🗲
L3-2/0	310 5.5.	o S.S.   Bulla N   Nic	Nickel,	.35	-40°F to +140°F (-40°C to +60°C)		50 VA <sup>2</sup> , N.O.		43980 🗲
		Polycarb. 304 S.S.					50 VA <sup>2</sup> , N.C.		43982 🗲

#### Notes

- 1. See "Electrical Data" on Page X-5 for more information.
- 2. Switches are not U.L. Recognized or CSA Listed.
- See Page B-21 for thermostat ratings and wiring diagram. Other temperature settings are available; consult factory.

### Specialty Switches - Continued

Portable Level Switch — Integral Mounting Magnet



Precisely monitors liquid level and is ideal for controlling filling operations and preventing overflows. Permanent magnet attaches unit securely to steel tank wall at exact level required.

# LS-750 Series — Weighted for Suspension Cable



With a compact-sized float, slosh shield and weighted collar, the LS-750 provides liquid level detection for a wide variety of applications. Suspend in stand pipes or sumps for leak detection duty, or drop into wells for ground-water monitoring. Supplied with 25 feet of waterproof cable.

U.L. Recognized— File No. E-45168. CSA Listed-File No.

#### LS-700F Series



Overfill Protection for Refrigerant Tanks.The LS-700F enables safe compliance with EPA directives to recover refrigerants. These units are designed to fit standard 30# and 50# D.O.T. approved refrigerant tanks. They provide 80% full shutoff capability when used as an integral part of a recovery system.

U.L. Recognized— File No. SA8857. CSA Listed-File No. LR-30200-31.

#### Dimensions

Portable Level Switch	LS-750	LS-700F
CABLE 10' L (3 m) PERMANENT (222 mm) 3-1/2" (88.9 mm) (80.8 mm)	SEALING NUT LIQUID TIGHT FITTING SLOSH SHIELD  31/2" REF. (88.9 mm)  N.C. SLOSH SHIELD  3.4" ACTUATION (19.0 mm)  RETAINING RING 1.7/16" REF. (36.5 mm)  BRASS  STAINLESS STEEL	4 PIN AMP RECEPTACLE  1-1/16" HEX.  3/4" N.P.T.  3-3/16" (81.0 mm)  5-5/16" (134.9 mm)  1-1/2" (38.1 mm)  29/32" DIA (23.0 mm)
SJ0, 18/2 10´L., Neoprene	22 AWG, 2-Wire Cable	3- or 4-Pin, Quick-Connect Receptacle

tL, = Switch actuation level. In liquid with specific gravity of 1.0, switch actuation is approximately half the distance from end of stem to mounting, or at the halfway point of float travel.

#### How To Order — Select Part Number based on specifications required.

Series		Material		Material		Min. Liquid	id P	Pressure		Electrical	Part
	Stem and Mounting	Float	Other Wetted	Sp. Gr.	Operating Temperature	PSI, Max.	Switch*	Termination Option	Number		
Portable	Brass	Buna N	Aluminum, 316 S.S.	.85	Oil. 40°F to . 220°F ( 40°C to . 110°C)	10	SPST, 20 VA N.O., Dry	_	15208 🗲		
LS-750	Brass	Buna N	Nylon, PVC, Beryllium Copper	.45	Oil: -40°F to +230°F (-40°C to +110°C)  Water: to 180°F (82°C)	150	SPST, 20 VA N.C., Dry	PVC Cable Jacket	149350 🗲		
	316 S.S.**	316 S.S.	PVDF, Viton®	.65	-40°F to 212°F (-40°C to +100°C)	375	SPST, 10 VA N.C., Dry	Teflon® Cable Jacket	197433		
LS-700F Brass	Droop	Drace 204.0.0	Brass 304 S.S. — .98	00	400F to . 0010F / 400C to . 10F0C)	400	SPST, 20 VA	SPST, 20 VA 3-Pin	3-Pin	128500 🗲	
LO-700F	Brass	304 3.3.		.98	.98	N.C., Dry	4-Pin	144900 🗲			

<sup>\*</sup>See "Electrical Data" on Page X-5 for more information.

<sup>\*\*</sup> Stainless steel is generally recognized as safe (GRAS) with FDA for food contact regulations.

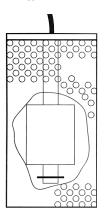


### **Leak Detection Sensors**

- Compact Size
- Low Cost
- Reliable
- Hydrocarbon Detection

Warrick® Leak Detection Sensors are designed for single wall piping, sump alarms and other small areas. Combine with Warrick Monitoring Panels for complete leak detection systems.

DLP-1 & DLP-2



Designed to detect presence of liquid in sumps, attached access pipes, annular spaces, or locations requiring a small float-operated sensor. Two models to fit 1-1/2" and 2" standard piping.

**DWP-25** 



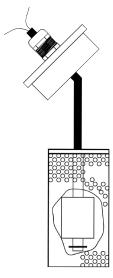
Designed for use in the annular space of double wall fiberglass tanks to detect the presence of conductive liquid. When combined with Warrick DMS or TA alarm panel, DWP-25 sensors can detect the presence of water or other conductive liquids in normally dry annular spaces.

**DFP-25** 



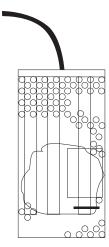
Designed for use in the annular space of double wall fiberglass tanks to detect hydrocarbon liquids. When hydrocarbons are present, a hydrocarbon wax pellet dissolves and closes a springloaded switch to signal a leak. This sensor is not reuseable after exposure to hydrocarbons.

SVP-2



Designed to monitor hydrocarbon vapors in wells or sumps by absorbing the vapors and triggering a switch. Should not be used where vapors are continuously present. Fits in standard 2" pipe with cover.

DSP-2



Utilizes conductivity probes and a reed switch based float switch to detect the presence of liquid and differentiate between hydrocarbons and water. When combined with Warrick DMS or TA two- channel alarm panel, the DSP-2 can discriminate between water and hydrocarbon liquids causing fault condition.

#### How to Order

Order by Part Number (same as Series Name for these products).

Series	Body Components	Number of Sensor Wires	Wire Length	0.D.	Part Number
DLP-1*	Buna-N float.			1.22″	DLP-1
DLP-2*	Stainless Steel	(N.O. in resting position)	16 ft.	1.88″	DLP-2
DSP-2*	and plastic housing	( ,		1.00	DSP-2
DWP-25	Stainless Steel probes in plastic housing	2	25 ft.	.625″	DWP-25
DFP-25	Spring-loaded switch, plastic housing, wax pellet	2	25 ft.	.625″	DFP-25
SVP-2	Chemical-resistant plastic and Stainless Steel housing	2	16 ft.	2″	SVP-2

<sup>\*</sup> EPA Approved when used with Warrick TA or DMS panel. See pages E-27 and E-28 respectively.

# **Applications**

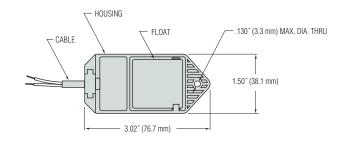
- Above Ground Storage Tanks
- Underground Storage Tanks
- Sumps
- Dry Annular Spaces

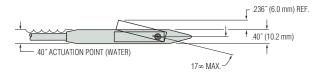
#### LS-10 Series – Slim Profile for Interstitial Liquid Sensing

The Gems LS-10 liquid sensor accurately detects the presence of liquid in fiberglass double-wall tanks, containment sumps and double-wall pipes. Dry contact switching ensures dependability throughout its long service life. This reusable sensor easily fits small, interstitial spaces and senses liquid hydrocarbons or water. The unit is unaffected by hydrocarbon vapor, thereby reducing the risk of false alarms.

The LS-10 sensor's rounded design makes it easy to remove, clean and reinstall after an alarm condition is triggered, or for maintenance.

#### **Dimensions**





#### Specifications

#### **Wetted Materials:**

Housing: Valox®

Float: Foamed Polyethylene with Solid Polyethylene Pin

Tape: UHB Double-Sided 3M Tape

Cable: PVC

Pressure: Atmospheric

Operating Temperature: -40°F to +176°F (-40°C to +80°C)

Accuracy: ±1/8 inch

Switch Rating: 10W, 50-100 VDC Resistive Only, N.C. (opens on rising)

Cable: Two (2) Conductor PVC Jacketed 25 ft. Extended

Approvals: UL Recognized

#### How to Order – Select Part Number based on mounting option

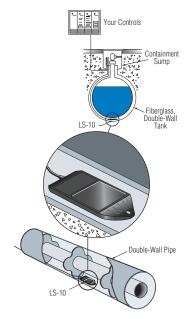
Series Number	Mounting Option	Part Number
LS-10	25' PVC Jacketed Cable	156000 🗲

Note: The LS-10 sensor is a non-voltage producing device and does not contain energy storing components. However, since primary use is in hazardous locations, an appropriate intrinsically safe interface device is required for its use.



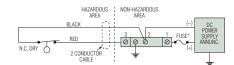
#### **Typical Applications**

- ▶ Fiberglass Double-Wall Tanks
  - ▶ Containment Sumps
- Double Wall Pipes ▶ Piping Sumps

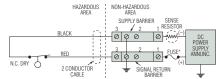


#### **Typical Wiring Diagrams**

Non-Isolated System-Single Zener Barrier

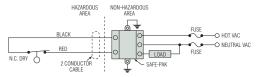


#### Isolated System - Dual Zener Barrier



If two signal lines must be maintained above ground potential, an individual zener barrier is required per single line.

#### Single Safe-Pak® Relay



Safe-Pak® is an intrinsically safe, solid state relay



# Series M Mechanical Tilt Float Level Switch

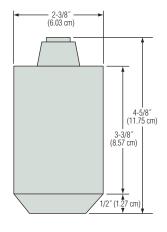
- Non-Mercury Switch
- Sealed Cable
- Impact & Corrosion Resistant ABS Shell
- N.O., N.C., SPDT Contacts
- Various Cable Lengths
- Color Coded Body

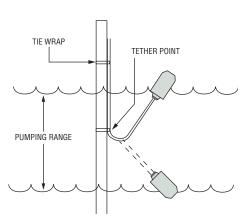
Designed for level control and alarm applications in difficult liquids such as sewage and waste water. Series M mechanical tilt floats are ideal for applications where the presence of mercury is a concern. Series M Switches have impact resistant ABS shell and neoprene jacketed cable.

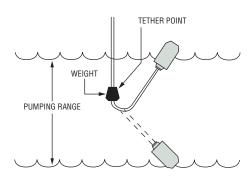
#### Specifications

Cord	2 or 3 conductor 16 AWG wire SJOW Oil Resistant CPE
Contact Rating	13 amp @ 120/240 VAC 1/2 hp
Contact Design	SPST, Normally Open or Normally Closed Common with N.O. & N.C. (form C)
Temperature Rating	
Dry	32°F to 194°F (0°C to 90°C)
Water Resistant	32°F to 140°F (0°C to 60°C)
Overall Weight	1.0 lbs. (not including weight)
Tether Method	Tie-wrap nylon, weight: 2.5 lbs.
Approvals	U.L. Recognized, CSA Cert.

#### **Dimensions**







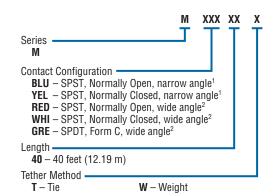


#### **Applications**

- Level Control
- Alarms
- Sewage Lift Systems
- Slurries
- Drainage Sumps
- Wastewater Treatment
- Holding Tanks

#### How to Order

Use the **Bold** characters from the chart below to construct a product code.



Tether Method	Part Number
Tie Wrap	7762360
Weight	7762381

#### Notes

- 1. Narrow angle pumping range approximately 2 in. to 8 in.
- 2. Wide angle pumping range approximately 5 in. to 18 in.

# Electro-Optic Level Switches Single Point

- Small size
- Economically priced
- Built-in, solid-state electronics
- No moving parts
- Simple, one-unit installation

ELS Series Level Switches are low cost, compact, optical level sensors with built-in switching electronics. With no moving parts, these small units are ideal for a variety of point level sensing applications — especially where dependability and economy are a must.

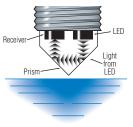
Level switches are suitable for high, low or intermediate level detection in practically any tank, large or small. Installation is simple and quick through the tank top, bottom or side. Solid state-switching ensures dependability over long service life.

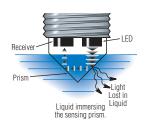
The sensor offers ±1mm repeatability and broad liquid compatibility. They are not recommended for use in any liquid that crystallizes or leaves a solid residue.

#### **General Operating Principle**

The electro-optic sensor contains an infrared LED and a light receiver. Light from the LED is directed into a prism which forms the tip of the sensor.

With no liquid present, light from the LED is reflected within the prism to the receiver. When rising liquid immerses the prism, the light is refracted out into the liquid, leaving little or no light to reach the receiver. Sensing this change, the receiver actuates electronic switching within the unit to operate an external alarm or control circuit.





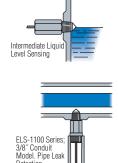
Liquid below the

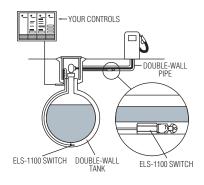
Reflective Surface

Any optical sensor may be affected by reflective surfaces. Consult Gems if prism is to be less than 2 inches from any reflective surface.

#### **Typical Applications**

Medical laboratory • Food and beverage systems • Pharmaceuticals • Petrochemicals • Leak detection • Hydraulic reservoirs • Machine tools

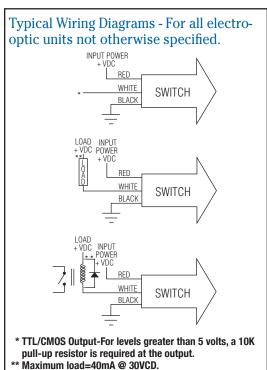




Contents	Page Start
Engineered Plastic	A-26
Alloy	A-30
Opto-Pak	

### Industry's Largest Selection!







# ELS-950 Series Rugged Electro-Optic Level Sensors

The ELS-950 Series represents Gems' smallest electro-optic level sensors developed to monitor a broad range of media including OHV type fluids.

Our UL-approved design features a TPE over-molded electronics insert, TPE insulated wires, and fluorocarbon o-ring seals that create a watertight, environmentally resistant assembly, ideally suited for use in harsh environments offering excellent temperature and pressure capabilities.

The ELS-950 is excellent for industrial OEMs requiring a solid-state sensor for small space and high temperature environments.

#### Specifications

*			
Materials Housing	Polysulfone (Contact Gems for alternative material types)		
Prism Polysulfone			
0-Ring	Fluorocarbon (1/4" MNPT - None)		
Electronics	Over-molded TPE		
Operating Pressure	0 to 250 PSI (0 to 17 bar) maximum		
Operating Temperature*	-40°F to +230°F (-40°C to 110°C)		
<b>Current Consumptions (No L</b>	oad)		
5 VDC	4 mA No Load		
12 VDC	10mA No Load		
Output	Sink 40 mA max., up to 30 VDC		
Repeatability	±1 mm		
Lead Wires	3x TPE Insulated; 22 AWG		
Approvals	CE, UL file No. E108913		
	IP66/67 Rating		
	ROHS Compliant		
·			

<sup>\*</sup> These switches are not for use in freezing liquids or steam/high condensation environments. Contact Gems for alternative solutions.

#### How To Order

Specify Part Number based on Input and Output Condition required.

Input	Actuation	Lead Wire	Mounting Type			
Power	Condition	Length 1/4" MNPT 1/		1/2"- 20UNF-2B*	M12x1-8*	
	W-+	6 inches	224504 🗲	224501 🗲	224508 🗲	
5 VDC	Wet	2 meters	226545	226541	226549	
±10%	Dny	6 inches	224505	224502 🗲	224509	
	Dry	2 meters	226546	226542	226550	
	W-+	6 inches	224506 🗲	224503 🗲	224510	
12 VDC	Wet	2 meters	226547	226543	226551	
±10%	Dny	6 inches	224507 🗲	223625 🗲	224511 🗲	
	Dry	2 meters	226548	226544	226552	

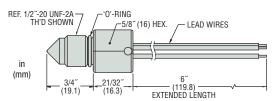
Supplied with standard fluorocarbon o-ring.



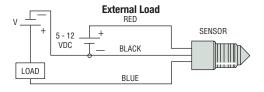
#### **Typical Applications**

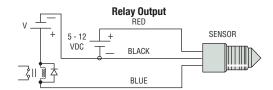
- · Coolant reservoir monitoring and warning
- Medical diagnostic, sterilizer, washers and dialysis equipment
- Low lubricant warning on machine tools, generator sets, on- or off-highway vehicles
- •Low level warning in hydraulic reservoirs
- · Plastic over flow bottles, plastic radiators
- · Leak detection for drip pans

#### Dimensions



#### Wiring Diagrams





# General Purpose ELS –1100 Series Satisfies Most Applications

These polysulfone units are both compact and economical. They feature a variety of mountings, power requirements and electrical terminations to make it easy to find a perfect match for your application.

#### **Specifications**

Materials	
<b>Housing and Prism</b>	Polysulfone or Nylon
Operating Pressure	0 to 150 PSI, Maximum
Operating Temperature*	0°F to 176°F (-17.8°C +80°C)
Current Consumption	18 mA, Approximately
Output <sup>†</sup>	TTL/CMOS Compatible. Open Collector Output May Sink 40 mA UP TO 30 VDC.
Repeatability	±1 mm
EMI Susceptability	Meets (MIL-STD-461B Part 2 Modified) Specification of 10 V/M for Frequency Range 30 to 1000 MHz (Except 609 MHz = $9 \text{ V/M}$ and $679 \text{ MHz} = 7.5 \text{ V/M}$ ).

<sup>\*</sup> These switches are not for use in freezing liquid or steam/high condensation environments. Contact Gems for alternative solutions.



#### **Dimensions**

	1/4" NPT Mounting 1/4" NPT Mounting with 3/8" Conduit				"Fish" Pull Ring
	LEAD WIRES  EPOXY ENCAPSULATED  5/8*HEX (15.9 mm)  1/4* NPT	3/8 * NPT MOUNTING 5/8 * HEX (15.9 mm) (54.7 mm) 1/4 * NPT	2-5/32" (15.9 mm)	2-5/32" (15.9 mm) VITON® (54.7 mm) — M12 x 1-8g	CABLE  5/8 *HEX. (15.9 mm)  2-5/8 *REF. (66.7 mm)  PVC FISH PULL RING
Electrical Termination		Lead Wires, 22 AWG, PVC	Jacketed, 12" to 14" Extended		25´ Cable, 22 AWG, PVC Jacketed

#### How To Order

Specify Part Number based on Mounting Type, Input Power and Output Condition required.

		Mounting Type						
Input Power	Probe Condition at Current Slnk	1/4" NPT	1/4" NPT & 3/8" Conduit		1/2" Straight Thread	M12x1-8g Straight Thread	"Fish" Pull Ring	
		Polysulfone	Polysulfone	Nylon	Polysulfone	Polysulfone	Polysulfone	
5 VDC	Wet	138167 🗲	144225	175631	144235	166541	_	
10-28 VDC	Wet	142700 🗲	143585 🗲	157750	143580	169555	143577	
	Dry	143570 🗲	143590	175632	143575	169556	148973	

#### Intrinsically-Safe Versions

GEMS ELS-1100 Switches may be rendered intrinsically-safe for Class I, Division 1, Group C & D when used with appropriate GEMS Zener Barriers. Call Gems Sensors for special ELS-1100-IS (intrinsically-safe) part numbers and Installation Bulletins 148745 and 148744, File No. E44570.

Extended Power and Switching Capabilities of 12 VDC Models with Gems.





# ELS –1100HT Handles Temperatures to 212°F

Slightly larger than the ELS-1100, the "HT" or High Temperature version is made from high performance Isoplast® plastic. While maintaining broad chemical compatibility, these units also handle fluid temperatures to 212°F. They feature 3/8" NPT mountings and the shortest of any of our plastic electro-optic switch bodies – HTS versions are a mere 1/2" long!

#### **Typical Applications**

- · Coolant reservoir monitoring
- · Medical diagnostic and sterilizer equipment
- · Low lubricant warning on machine tools
- · Low level warning in hydraulic reservoirs

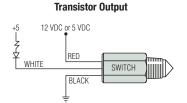
#### Specifications

Materials Housing and Prism	Isoplast®
Operating Pressure	0 to 150 PSI, Maximum
Operating Temperature*	-40°F to +212°F (-40°C +100°C)
<b>Current Consumption</b>	45 mA, Approximately
Output	TTL/CMOS Compatible. Transistor Output with 10K Pull Up Resistor May Sink 18 mA. 12 VDC input power units switch a maximum 5 VDC on output
Repeatability	±1 mm

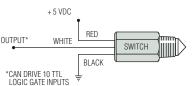
<sup>\*</sup> These switches are not for use in freezing liquids or steam/high condensation environments.

Contact Gems for alternative solutions.

#### Wiring Diagrams



#### TTL Compatible Output



#### How To Order

#### **HT Series**

Specify Part Number based on Input and Output Condition required.

	Probe Condition at Current Sink	
Input Power	Wet	Dry
5 VDC	153061	153062
12 VDC*	153063	153064

\*12 VDC input power units switch a maximum 5 VDC on output.

Note: Extend the power and switching capabilities of 10-28 VDC models with Gems Opto-Pak Controllers.

#### HTS Series - 5 VDC Input Only

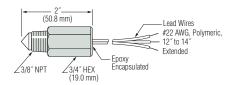
Specify Part Number based on Wet or Dry switch actuation and mounting type.

	Probe Condition at Current Sink	
Mounting Type	Wet	Dry
3/8" NPT	181674	181675
M16x2	191341	191342

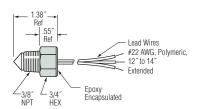


#### **Dimensions**

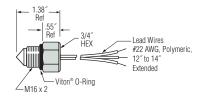
#### **HT Series**



# HTS Series 3/8" NPT Mounting



# M16 x 2 Straight Thread Mounting with 0-Ring



# Extended Power and Switching Capabilities of 12 VDC Models with Gems.



# ELS-1100TFE Teflon® For Ultra-Pure or Aggressive Fluids

When high purity or resistance to chemical attack is vital, ELS-1100TFE sensors are the ultimate solution. They feature a pure Teflon® body and prism construction. Even the Hypalon® vapor barrier and Teflon® coated lead wires give evidence to the care we've taken to make this the perfect liquid level sensor for pharmaceuticals, semiconductor manufacturing, food and beverage, chemical processing, or anywhere purity or chemical resistance is the major criteria.

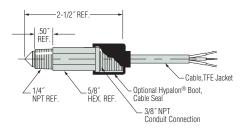
#### **Specifications**

Materials	
<b>Housing and Prism</b>	Teflon®
Operating Pressure	0 to 150 PSI, Maximum
Operating Temperature*	0°F to 176°F (-17.8°C +80°C)
Input Voltage	10 - 28 VDC
Current Consumption	18 mA, Approximately
Output <sup>†</sup>	TTL/CMOS Compatible. Open Collector Output May Sink 40 mA Up to 30 VDC.
Repeatability	±1 mm
EMI Susceptability	Meets (MIL-STD-461B Part 2 Modified) Specification of 10 V/M for Frequency Range 30 to 1000 MHz (Except 609 MHz = 9 V/M and 679 MHz = 7.5 V/M).

<sup>\*</sup> These switches are not for use in freezing liquid or steam/high condensation environments. Contact Gems for alternative solutions.



#### Dimensions



#### How To Order

Specify Part Number based on Output Condition and Boot Option.

Probe Condition	Part Number		
at Current Sink	With Cable Boot	No Cable Boot	
Wet	187595	173800 🗲	
Dry	185600	173700	

# ELS-1100FLG Flange Mounting for Installations Without Threaded Holes

The easy solution for thin wall tanks (≤1/4" thick): ELS-1100FLG Series. No threads needed with these flanged units. Slip through a .75" hole and tighten the jam nut; Viton® gasket forms a tight seal. Ideal for sheet metal, molded plastic tanks and medical applications where elimination of exposed threads removes potential bacterial breeding grounds.

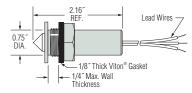
#### Specifications

Materials Housing and Prism	Polysulfone
Operating Pressure	0 to 150 PSI, Maximum
Operating Temperature*	0°F to 176°F (-17.8°C +80°C)
Input Voltage	10 - 28 VDC
<b>Current Consumption</b>	18 mA, Approximately
Output <sup>†</sup>	TTL/CMOS Compatible. Open Collector Output May Sink 40 mA Up to 30 VDC.
Repeatability	±1 mm
EMI Susceptability	Meets (MIL-STD-461B Part 2 Modified) Specification of 10 V/M for Frequency Range 30 to 1000 MHz (Except 609 MHz = 9 V/M and 679 MHz = 7.5 V/M).

<sup>\*</sup> These switches are not for use in freezing liquid or steam/high condensation environments. Contact Gems for alternative solutions.



#### **Dimensions**



#### How To Order

Specify Part Number based on Input Power and Output Condition Required.

	Probe Condition at Current Sink		
Input Power	Wet	Dry	
5 VDC	187575	187590	
10-28 VDC	187585	187580	

# Extended Power and Switching Capabilities of 12 VDC Models with Gems.



<sup>†</sup> See Page A-25 for Wiring Diagrams

<sup>†</sup> See Page A-25 for Wiring Diagrams



# ELS-950M Series Rugged Electro-Optic Level Sensors

The ELS-950M Series represents Gems' most compact alloy-housed electro-optic level sensors. They monitor a broad range of media including OHV type fluids.

Our UL-approved design features a brass housing, fused glass prism, and TPE insulated wires. They provide a durable, watertight, and environmentally resistant assembly, ideally suited for use in harsh environments including outdoors and engine bays. They offer excellent temperature and pressure capabilities. The ELS-950M is excellent for industrial OEMs requiring a solid-state sensor for small space and high temperature environments.

#### Specifications

Materials	
Housing	Brass
Prism	Fused Glass
0-Ring	Fluorocarbon (1/4" MNPT - None)
Electronics	Over-molded TPE
Operating Pressure	0 to 250 PSI (0 to 17 bar) maximum
Operating Temperature*	-40°F to +230°F (-40°C to 110°C)
<b>Current Consumptions (No Loa</b>	nd)
5 VDC	4 mA No Load
12 VDC	10mA No Load
Output	Sink 40 mA max., up to 30 VDC
Repeatability	±1 mm
Lead Wires	3x TPE Insulated; 22 AWG
Approvals	CE, UL file No. E108913
	IP66/67 Rating
	ROHS Compliant

<sup>\*</sup> These switches are not for use in freezing liquids or steam/high condensation environments. Contact Gems for alternative solutions.

#### How To Order

Specify Part Number based on Input and Output Condition required.

Input Actuation Lead Wire Power Condition Length 1/4" MN		Mounting Type		
		1/4" MNPT	1/2"- 20UNF-2B*	M12x1-8*
Wet	6 inches	232175	232171	232179
Dry	6 inches	232176	232172	232180
Wet	6 inches	232177	232173	232181
Dry	6 inches	232178	232174	232182
	Condition  Wet  Dry  Wet	Condition Length  Wet 6 inches  Dry 6 inches  Wet 6 inches	Condition         Length         1/4" MNPT           Wet         6 inches         232175           Dry         6 inches         232176           Wet         6 inches         232177	Condition         Length         1/4" MNPT         1/2"- 20UNF-2B*           Wet         6 inches         232175         232171           Dry         6 inches         232176         232172           Wet         6 inches         232177         232173

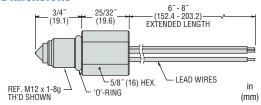
<sup>\*</sup> Supplied with standard fluorocarbon o-ring.



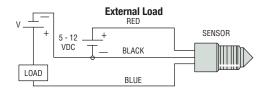
#### **Typical Applications**

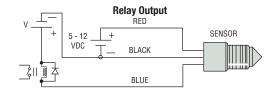
- · Coolant reservoir monitoring and warning
- Low lubricant warning on machine tools, generator sets, on- or off-highway vehicles
- · Low level warning in hydraulic reservoirs
- · Leak detection for drip pans

#### **Dimensions**



#### Wiring Diagrams





### **ELS-1150**

### Compact Electro Optic Level Switch available in Nickel-Plated Steel or Stainless Steel

The enhanced ELS-1150 series is the highest performing electro optic level switch from Gems Sensors. At just 1.38" long, the ELS-1150 has been upgraded with a micro processor board design to provide a wide range of capabilities including sinking and sourcing and time delay outputs. The strong fused glass prism eliminates leak potential and is capable of handling extreme temperature and pressure applications up to 2500 psi. The ELS-1150 explosion-proof series is available in versions with wide voltage ranges (see ELS-1150XP). Built with solid state reliability, the sensor is available at an affordable price in Nickel-Plated Carbon Steel or Stainless Steel. The compact size of the sensor makes them ideal candidates for monitoring the small, pressurized vessels found in HVAC, refrigeration and hydraulic applications in Oil and Gas. The sensors are most commonly used for low, high and intermediate level detection in a variety of media.

The stainless steel version (ELS-1150SS) is excellent for application requiring corrosion resistance and is ideal for acids, solvents and dielectric water applications. An explosion proof version, ELS-1150XP, is excellent for applications in Oil & Gas that require small, accurate level sensing of constant media (ie. hydraulic fluid or coolant).

\* Higher temperature versions available up to 125°C. Contact our factory experts for additional ordering information.

#### **Applications**

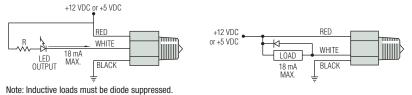
- Hydraulic and lubricating oil reservoirs
- Critical fluid level monitoring on machine tools, compressors, chillers and other industrial OEM equipment
- Corrosive liquids such as: acids, solvents, and dielectric water applications
- Medical Equipment; Anesthesia, Histology

#### Specifications

Mounting	1/2" NPT, 3/4"-16 Straight Thread	
Materials		
Housing	Nickel-Plated Carbon Steel or Stainless Steel	
Prism	Fused Glass	
Operating Pressure	0 to 2500 PSI, Maximum	
Operating Temperature*	-40°F to +212°F (-40°C to +100°C)	
<b>Current Consumption</b>	~45 mA	
Output	Open Collector Output, 18 mA Sink, Max.	
Electrical Termination	22 AWG, Polymeric, 12" to 14" Extended Lead Wires	
Repeatability	±1 mm	
Approvals**	CE, UL File No. E108913, CUL	

- \* These switches are not for use in freezing liquid or steam/high condensation environments. For higher temperature versions up to 257°F (125°C), and for other alternate requirements, contact Gems factory.
- \*\* Carbon Steel model only.

#### Wiring Diagrams - Typical



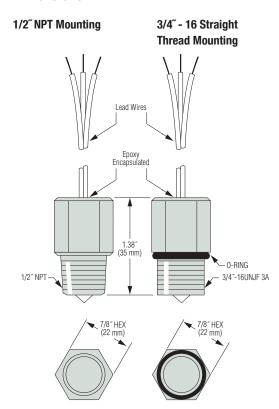
#### How To Order

Specify Part Number based on Input Power/ Output Condition and material required.

Input Probe Condition at Current Sink		Nickel-Plated Steel Housing		Stainless Steel Housing
		1/2" NPT Mounting	3/4" – 16 Straight Thread	1/2" NPT Mounting
5 VDC	Wet	194469 🗲	195201	205486
2 ADC _	Dry	194470 🗲	195202	205487
12 VDC	Wet	194471 🗲	195203	205490
	Dry	194472 🗲	195204	205495

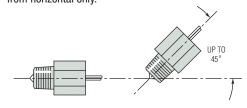


#### **Dimensions**



#### Mounting Attitude

These units must be mounted horizontally or up to  $45^{\circ}$  from horizontal only.



# Extended Power and Switching Capabilities of 12 VDC Models with Gems.





# ELS-1150XP FM-Approved Explosion-Proof

The explosion-proof ELS-1150XP series is designed for use in areas containing flammable bases or vapors in quantities sufficient to produce explosive or ignitable mixtures. It is FM-Approved for use with virtually all hydrocarbon based liquids, as well as with combustible atmospheres containing dusts of coal, coke, flour, starch of other grain.

These solid-state level sensors are available in nickel-plated carbon steel or stainless steel. The strong fused glass prism eliminates leak potential and is capable of handling high temperature and pressure applications up to 5000 psi. The compact size of the sensor makes them ideal candidates for monitoring the small, pressurized vessels found in oil, gas and petrochem environments.

#### **Applications**

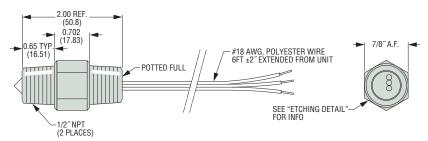
- Storage Tank Level Monitoring
- Remote Level Monitoring
- Chemical Injection

• Well Head Automation

#### **Specifications**

1	
Mounting	1/2" NPT
Materials	
Housing	Nickel-Plated Carbon Steel or Stainless Steel
Prism	Fused Glass
Operating Pressure	0 to 5000 PSI, Maximum (10000 PSI Proof)
Operating Temperature	-40°F to +257°F (-40°C to +125°C)
Input Voltage	5-28 VDC ±5%
<b>Current Consumption</b>	~1 mA
Output	Open Collector Output, 100 mA Sink @ 30VDC, Max.; 100 mA Source, Max.
<b>Electrical Termination</b>	18 AWG, Polyester, 6ft ±2" Extended Lead Wires
Approvals	FM Approved Class I, Div. I Groups A, B, C, D Class II/III. Groups E. F. G

#### **Dimensions**



#### How To Order

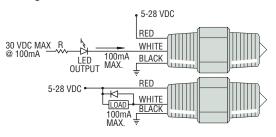
Specify Part Number based on Output Logic State and material required.

Output Logic State	Nickel-Plated Steel Housing	Stainless Steel Housing
Wet - Sink	227201	227257
Dry - Sink	227202	227256
Wet - Sourcing	227203	227255
Dry - Sourcing	227204	227254

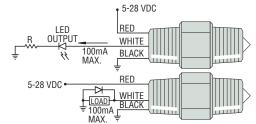


#### Wiring Diagrams - Typical

#### **Sinking**



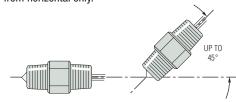
#### Sourcing



Note: Inductive loads must be diode suppressed.

#### Mounting Attitude

These units must be mounted horizontally or up to  $45^{\circ}$  from horizontal only.



# Extended Power and Switching Capabilities of 12 VDC Models with Gems.



# Opto-Pak® Controllers for GEMS Electro-Optic Switches

## Extend power and switching capabilities of 12 VDC Electro-Optic switches

- Converts TTL output signal to an SPDT 5 Amp relay output.
- Operates with 12 VDC ELS-1100, ELS-1100HT\*, ELS-1150, ELS-1200\* and ELS-300 Series Electro-Optic Switches.
- Available as open board or mounted in NEMA 4X junction box.

GEMS Opto-Pak Controllers convert standard 110 VAC line current to the 12 input power required for ELS-1100 and ELS-300 operation, and provide an SPDT, 5 Amp relay output for direct control of moderate loads. Two models are available: an open circuit board Opto-Pak Controller for incorporation into custom enclosures, and the self-contained, NEMA 4X model pictured here.

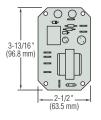
#### **Specifications**

Voltage Input	115 VAC ±10%, 50/60 Hz
Maximum Current Draw	70 mA @ 120 VAC
Relay Output	SPDT; 5 Amps @ 115 VAC, 5 Amps @ 30 VDC
Operating Temperatures	-13°F to + 158°F (-25°C to + 70°C)
<b>Electrical Connections</b>	1/4" Male Spade Terminals*

<sup>\*</sup>Ten (10) 1/4" female spade connectors (not shown) shipped loose with each unit.

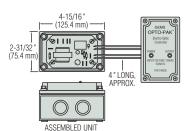
#### **Dimensions**

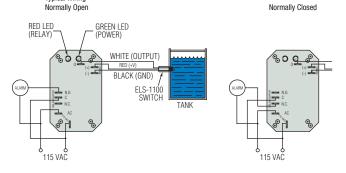
#### **Open Circuit Board Type**



Typical Wiring

#### **NEMA 4X Type**





#### How To Order

Specify Opto-Pak™ Controllers by Part Number.

Description	Part Number
Open Board	149536
NEMA 4X Enclosure	149535



Green and Red LEDs indicate power and output

#### **Typical Applications**

Works with 12V units:

- ELS-1100
- ELS-1100HT • ELS-1200
- ELS-1100FLG
- ELS-1150
- ELS-950

<sup>\*12</sup> VDC versions only.



### ExOsense<sup>™</sup> Piezo-Resonant Sensors

- Non-Intrusive
- Repeatable
- Easy to Install Easy to Use

ExOsense™ is the first affordable, non-intrusive liquid level sensor for plastic fluid containers. ExOsense™ sensors adhere to the outside of tanks, bottles and vessels, and are unaffected by the color or transparency of the plastic. Liquids inside the bottle are untouched, so with ExOsense™ there is no issue of material compatibility or contamination. Best of all, ExOsense™ sensors fit any size and shape vessel, from small containers to large tanks.

#### **Specifications**

Specifications		
Compatible Plastic Bottle Materials	Polyethylene (PE), Polypropylene (PP)	
	Polycarbonate (PC), ABS, Styrene, PVC, and others	
Bottle Materials Not Recommended	Teflon® family, or Any Foamed Core Plastics	
Min. Bottle Diameter for Round Bottles	3" (76.2 mm)	
Bottle Wall Thickness	0.04" to 0.15" (1.0 mm to 3.8 mm)	
Termination of Sensor	Mini USB Style Connector to Electronics	
Input Power Supply (volts)	4.75 to 5.25 VDC (Optional Voltage Regulator available	
	for 6 to 32 VDC.)	
Power Consumption (current)	<40mA Typ. @ 5 VDC	
Calibration	No User Calibration Required. Pre-configured for	
	Container Materials, Wall Thickness, & Output Options.	
	Works on Bottle Materials or Wall Thickness Without	
	User Input.	
Output Configuration	Open Collector; 40 mA, Max.	
Switch Condition	Normally Open/Normally Closed	
Standard Response Time	2 msec.	
Delay Range	0 to 60 Seconds, Standard is No Delay,	
	Optimal is 0 to 60 Seconds.	
RFI/EMI Susceptibility	3v/m	
Agency Approvals	UL 508 Listed (File E 305671),	
	CE & IEC 61326 (RFI/EMI)	
Operating Temperature		
Sensor	32°F to158°F (0°C to 70°C)	
Electronics	32°F to149°F (0°C to 65°C)	
Repeatability	±0.039" (±1 mm)	
Accuracy	±0.063" (±1.6 mm)	
Sealing Capability	IP65	

#### **Operating Principle**

Our sensor incorporates proprietary transducer technology employing piezoelectric material. When piezoelectric material is excited, it creates an acoustic signal as a function of the natural resonance of the material. ExOsense™ sensors generate this acoustic signal, direct it through the bottle wall and sense the reflected pulse.

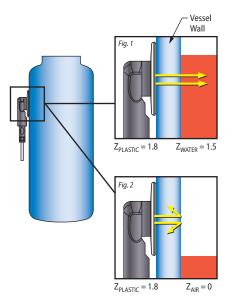
The amount of energy that is reflected is determined by the "acoustic impedance\* mismatch" of the materials in use. For example, if sound passes through two materials with similar acoustic impedances (figure 1), very little energy will be reflected. If sound passes through two materials with dissimilar impedance values (figure 2), the majority of the acoustic energy will be reflected. This acoustic impedance mismatch provides the basis for the detection of liquid level.



#### **Typical Applications**

Fluid Monitoring:

- Ink handling systems
- Water purification systems
- Pesticide management and usage
- Water treatment systems
- · Fluid storage tanks
- Coolant
- Saline
- Nuclear liquid wastes
- Containment systems
- Oil water separation systems
- Semiconductor fabrication
- Waste
- Chemicals
- · Detergent/wash



Z = Acoustic Impedance

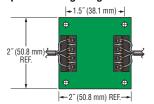
<sup>\*</sup> Acoustic Impedance: a material property defined as the product of sound velocity and material density. The relative transmission and reflection at an interface are governed in part by the acoustic impedances of the materials on each side of the interface. The letter Z is used for acoustic impedance and is expressed in [kg/s m2] = 1 Rayl: Water Z = 1.5 MRayls; Air Z = 0 MRayls



#### **Dimensions**

#### Sensor Assembly Mini Connector Fully Over-Molded ECM 1.25" (32 mm) Dia. Connector Outside Connector 0.860" (22 mm) Gems 1.80" (46 mm) **ECM** Connector Inserted Into Sensor (35.43 mm) REF. 0.282" (7.16 mm) REF 0.575 (14.6 mm) 6.25 ±0.25" (158.8 ±6.4 mm) Cable Length Between Sensor and Electronics 0.59 Cable Length Extended —— 24" (0.6 m) Extended Standard 78" (2 m) Extended Optional (15 mm) REF.

#### Optional Voltage Regulator 8-30V Input / 5V Output



Connection Type	Part Number
Header	219445
Solder	218699

#### Super Simple Installation

#### 1. Peel & Stick

Peel the adhesive cover off the sensor and stick it on the bottle where you want to indicate the level.

#### 2. Connect

Connect the sensor to the ECM using the mini connector.

#### 3. Sense

Apply power and sense the fluid level.

#### **Features**

- . Non-Intrusive, stays outside the container
- Simple installation
- No calibration needed
- No long-term drift
- ±1.6 mm Accuracy
- Very small footprint
- Robust design for rough handling
- Mini, moisture-resistant connector for ease of use
- Fully scaled, over molded ECM

#### **Benefits**

- Never contacts hazardous fluids
- Eliminates fluid contamination
- · Repeatable liquid level sensing
- Easy to use
- Eliminates fluid compatibility issues
- Improves instrument uptime
- Maximizes tank volume
- Improves systems reliability
- · No special mounting required
- · Eliminates testing for media compatibility

#### How To Order

Use the matrix below to select a Part Number based on Container Material, Container Thickness and Sensor Condition @ Current Sink.

	Part Numbers							
	Container Thickness							
Container Material	.04" to .062" (1.02 to 1.57 mm)		.058" to .082" (1.47 to 2.08 mm)		.08" to .102" (2.03 to 2.59 mm)		.01" to .125" (2.54 to 3.18 mm)	
Material	N.O Wet Sink	N.C Dry Sink	N.O Wet Sink	N.C Dry Sink	N.O Wet Sink	N.C Dry Sink	N.O Wet Sink	N.C Dry Sink
HDPE	219005	219013	219005	219013	219005	219013	219005	219013
LDPE	219002	219010	219002	219010	219008	219016	219008	219016
Polypropylene	219001	219009	219004	219012	219004	219012	219004	219012
Polycarbonate	219006	219014	_	_	_	_	219004	219012
Polystyrene	219005	219013	219005	219013	219005	219013	219005	219013
Polysulfone	219007	219015	NR	NR	NR	NR	NR	NR
PVC	219003	219011	219003	219011	219003	219011	219003	219011
Polyester	_	_	219002	219010	_	_	219006	219014
ABS	219001	219009	219001	219009	219001	219009	219001	219009

Note: All p/n above includes ExOsense sensor plus standard 5 VDC electronic control module, no delay 24" cable. Consult factory for combinations not listed above.



### WIF-1250 Water in Fuel Sensor

- Designed for OHV and Generator Set applications
- Compact size, easy to install
- Operates in plastic or metal tanks
- ▶ Reliable and affordable OEM solution
- ▶ Solid-State no moving parts

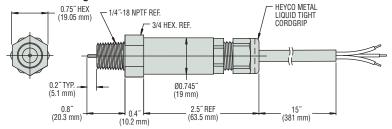
The WIF-1250 sensor is an innovative, no-moving-parts solution specifically designed to detect the presence of water in fuel. The sensor is an ideal solution for OEM's of off-highway vehicles, locomotive and generator sets. It is also ideal for use with fuel filters, and in compressor crank cases to determine if water is present in lubricating oil. Based on reliable conductivity technology, WIF-1250 sensors are built from robust nickel plated steel for compatibility with temperatures up to 257°F (125°C), and are suited for the most challenging environments or applications. A 5-second delay circuit prevents "slosh" actuation. The sensor is easily mounted in any position.

#### **Specifications**

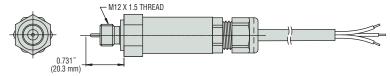
•		
Housing Materials	Nickel plated steel, electrolytic nickel plated & fused glass	
	conductivity pin insulator	
Sensing Element Length	0.2" (5.1 mm)	
Operating Pressure	750 PSI (51.7 bar) @ 70°F (21°C)	
Operating Temperature	-40°F to 257°F (-40°C to 125°C)	
Sensitivity	10,000 Ohms (fluid resistance)	
Slosh Dampening	5 seconds	
Supply Voltage	8 to 32 V DC	
Output	Open collector, sinking output	
Output Load Capability	250 mA max.	
<b>Electrical Connection</b>	20 AWG 3-Conductor Cable, 15" (381 mm)	
Approvals	CE	

#### **Dimensions**

#### 1/4" NPT Mounting



#### M12x1.5 Mounting



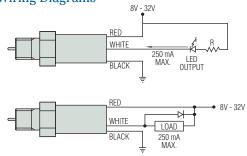


#### **Typical Applications**

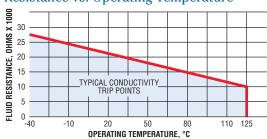
To detect water in:

- Fuel filters
- Compressor crank cases
- Lubricating Oil
- Diesel fuel storage tanks

#### Wiring Diagrams

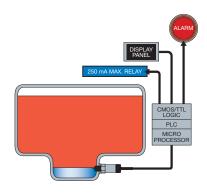


#### Resistance vs. Operating Temperature

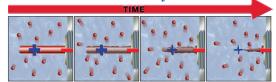


#### **Operating Principle**

WIF-1250 liquid level sensors are solid-state devices designed to detect the presence or absence of water in fuel. Each sensor contains integral, high-temperature-rated electronics that generate an alternating voltage to a probe tip. The presence of water completes the circuit which, in turn, changes the condition of the transistor output. Output options vary and can be used to actuate relays, indicator lights or LEDs, as well as to interface with CMOS/TTL logic, PLCs or microprocessors.

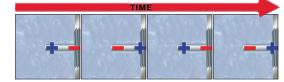


#### **Conventional Conductivity Probe**



When a single potential (DC Voltage) is applied to a probe submerged in conductive liquid, metal from that probe will be lost over time via electrolysis.

#### Gems WIF-1250 Probe



Gems applies extra circuitry to produce an alternating potential (alternating +/- DC square wave). Metal lost in one state is retrieved in the alternating state, resulting in virtually zero probe material loss.

#### How to Order

Select Part Number based on Mounting Thread and Switch Logic.

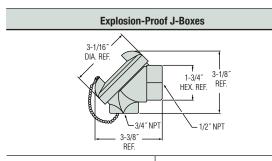
Ducks Condition at Comment Cint.	Part Ni	umbers
Probe Condition at Current Sink	1/4" NPT	M12x1.5
Wet	238737	238856
Dry	238773	238855



# **Junction Boxes**

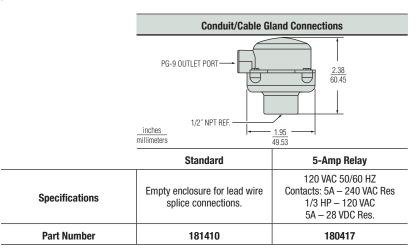
GEMS offers optional CSA Listed and FM Approved, explosion-proof junction boxes for many level switch models. Compatible level switches are indicated throughout this catalog by the small icon—

**NOTE**: Explosion-proof ratings are available only when J-boxes are part of factory assembled sensor unit. J-boxes below, when ordered separately, do not carry explosion-proof ratings.

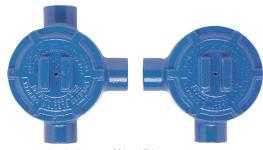


	Aluminum	Iron		
	Die Cast Aluminum	Cast Iron		
Materials	Stainless Steel Chain and Pin			
materials	EPDM Rubber Gasket (300°F/149°C Max. Service Temp.)			
Finish	Polished	Electroless Nickel Plate		
Weight (approx.)	.62 lbs.	.62 lbs.		
NEMA Rating	4, 13	4		
Part Number	192147	198848		

	Non-Explosion Proof J-Boxes				
	Alloy			Pla	stic
	RAGIA GRAGA	3-3/4" DIAMETER	3-3/4" DIAMETER		4.27" DIAMETER
	1/2"TRADE SI	ZE (Z PURTS)	1/2"TRADE SIZE (2 PORTS)	1/2 NP1	2 PURIS
Туре	3-pin 7-pin		DPDT Relay	3-pin	7-pin
Part Number	113873 🗲	113877	75980	113850	118828







Junction boxes are CSA and FM approved for explosion proofing in Class I, Division 1, Groups B, C, D, E, F, G



# CAP-100 Series – Non-Contact, Capacitive Level Sensor

- ▶ For non-metallic containers
- Easy external mounting
- ► Compact 30x45 mm (1.18" x 1.77")
- ▶ Potentiometer for sensitivity adjustment
- ▶ Power on and signal LED indicators

The CAP-100 series offers a unique level sensing solution for a wide variety of bottle types including plastic, glass and fiberglass. The non-contact sensor is ideally suited for medical applications such as waste, reagent or diluent liquids as well as dark, sticky or viscous fluids. The easy-to-calibrate sensor is available in both aqueous and non-aqueous versions and can be delivered with factory preset sensitivity for quick installation for OEM orders. The CAP-100 may also be used as a proximity sensor to detect the presence of solids such as paper or pulp.

#### **Specifications**

Specifications			
Performance			
Nominal Sensing Distance, Sn	0.39" (10mm)		
Sensing Range	0-0.39" (0-10mm)		
Repeat Accuracy - (% of Sn)	<10%		
Hysteresis - (% of Sn)	<20%		
Mechanical			
Enclosure Ratings	IP67, NEMA 1,3,4,6,13		
Operating Temperature Range	-13°F to +158°F (-25°C to +70°C)		
LED Signal Indicator	Yellow		
Power On LED Indicator	Green		
Potentiometer	Yes		
Sensor Type			
Unshielded	L-Type, Non-Embeddable		
Shielded	D-Type, Embeddable		
Sensor Material	Glass Filled Nylon		
Cable	78.74" (2 meter), 3 Wire PVC		
Shock	30g, 11ms		
Vibration	55Hz, 1mm amplitude in all planes		
Electrical			
Supply Voltage	5-48 VDC		
Continuous Switching Current	300 mA		
Voltage Drop	<2 VDC		
Current Consumption	<10 mA		
Switching Frequency	100 Hz		
Transient Protection	2kV, 1ms, 1 kOhm		
Overload Protection	Yes		
Short Circuit	Yes		
Reverse Polarity Protection	Yes		
Approvals	CE (Except at Frequency 803-805 MHz), RoHS		

#### How To Order

Select a Part Number based on Fluid Properties and Sink State.

Fluid Properties	Max. Container Wall Thickness	Wet/Dry Sink	Part Number
Water Based, Conductive	5/8″	Wet	230079
(unshielded sensor)	3/6	Dry	230081
Non-Water Based, Not Conductive	3/8″	Wet	228830
(shielded sensor)	3/6	Dry	229855

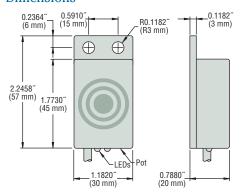


#### **Typical Applications**

Fluid Monitoring:

- Waste
- Reagents
- Diluent
- Detergent/Wash
- Coolant
- Printing Ink

#### **Dimensions**



#### Wiring Diagram

#### 



# CAP-150 Series – Capacitive Level Sensor

- ▶ For non-metallic containers
- Non-intrusive level sensing
- Optional Sight Glass Bracket
- ▶ Potentiometer for sensitivity adjustment

The CAP-150 series offers a unique level sensing solution for a wide variety of bottle types including plastic, glass and fiberglass. The non-contact sensor is ideally suited for medical applications such as waste, reagent or diluent liquids as well as dark, sticky or viscous fluids. The easy-to-calibrate sensor is available in both aqueous and non-aqueous versions and can be delivered with factory preset sensitivity for quick installation for OEM orders. The CAP-150 may also be used as a proximity sensor to detect the presence of solids such as pulp & paper.

#### Specifications

T	
Performance	0.9" (Emm)
Nominal Sensing Distance, Sn	0.2" (5mm)
Repeat Accuracy - (% of Sn)	<2%
Hysteresis - (% of Sn)	<20%
Mechanical	
Enclosure Ratings	IP67, NEMA 1,3,4,6,13
Operating Temperature Range	-13°F to +158°F (-25°C to +70°C)
LED Signal Indicator	Yellow
Power On LED Indicator	Green
Potentiometer	Yes
Termination	78.74" (2 meter), 3 Wire PVC
Shock	30g, 11ms
Electrical	
Supply Voltage	5-48 VDC
<b>Continuous Switching Current</b>	300 mA
Voltage Drop	<2 VDC
<b>Current Consumption</b>	<10 mA
Switching Frequency	100 Hz, maximum
Overload Protection	No
Short Circuit	Yes
Reverse Polarity Protection	Yes
Approvals	CE

#### How To Order

Select a Part Number based on Fluid Properties and Sink State.

Fluid Properties	Sensor Material	Flush Mountable	Sensing Range	Shielded	Sink/ Source	Logic	Part Number
Aqueous, Conductive (Unshielded Sensor)	Valox®	No	2-8mm	No	Sink	Wet	239890
						Dry	239891
					Source	Wet	241366
						Dry	241367
Non-Aqueous, Non-Conductive (Shielded Sensor)	Ni-Plated Brass Barrel Valox® Sensor Face	Yes	1-5mm	Yes	Sink	Wet	240607
						Dry	240612
					Source	Wet	241368
						Dry	241369

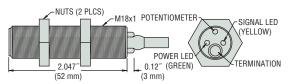


#### **Typical Applications**

Fluid Monitoring:

- Waste
- Reagents
- Diluent
- · Detergent/Wash
- Coolant
- Printing Ink

#### **Dimensions**



#### Wiring Diagram

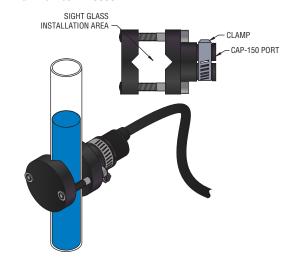
# Wet Sink Dry Sink 5-48VDC BRN BRN 300mA max LOAD BLK BLU BLU BLU

#### Convert Simple Sight Glass into Switch Actuation Device

• For glass tubing 1/4" to 1" Dia.

Use this easy-to-install clamp with the CAP-150 to provide liquid level sensing and switch actuation along the length of sight glasses 1/4" to 1" in diameter.

#### Part Number: 240836



# CAP-200 Series – Compact, 1/2"NPT Mount

- For metallic and non-metallic containers
- ▶ Food grade plastic housing
- No sensor well required
- ▶ Potentiometer for sensitivity adjustment

The CAP-200 Series is easily threaded directly into 1/2" NPT fittings for an easy level sensing solution within a wide variety of metal and non-metal tanks. The highly accurate sensor is built from durable Delrin® material, and is available in both aqueous and non-aqueous versions. The easy to calibrate sensor can be delivered with factory preset sensitivity for quick installation by 0EM. The CAP-200 may also be used as a proximity sensor to detect the presence of solids such as paper or pulp.

#### Specifications

1				
Performance Nominal Sensing Distance, Sn	0.39" (10mm)			
Sensing Range	0-0.39" (0-10mm)			
Repeat Accuracy - (% of Sn)	<10%			
Hysteresis - (% of Sn)	<20%			
Mechanical	<b>\2070</b>			
Enclosure Ratings	IP67, NEMA 1,3,4,6,13			
Operating Temperature Range	-13°F to +158°F (-25°C to +70°C)			
LED Signal Indicator	Yellow			
Power On LED Indicator	Green			
Potentiometer	Yes			
Sensor Type				
Unshielded	L-Type, Non-Embeddable			
Shielded	D-Type, Embeddable			
Barrel Material	Delrin®			
Termination	78.74" (2 meter), 3 Wire PVC			
Shock	30g, 11ms			
Vibration	55Hz, 1mm amplitude in all planes			
Max. Pressure	150 psi (10.3 bar)			
Electrical				
Supply Voltage	5-48 VDC			
Continuous Switching Current	300 mA			
Voltage Drop	<2 VDC			
Current Consumption	<10 mA			
Switching Frequency	100 Hz			
Transient Protection	2kV, 1ms, 1 k0hm			
Overload Protection	Yes			
Short Circuit	Yes			
Reverse Polarity Protection	Yes			
Approvals	CE (Except at Frequency 803-805 MHz), RoHS			

#### How To Order

Select a Part Number based on Fluid Properties and Sink State.

Fluid Properties	Container Material	Wet/Dry Sink	Part Number
Water Based, Conductive	Non-Metallic	Wet	230077
(unshielded sensor)	Non-wetanic	Dry	230078
Non-Water Based, Not Conductive	Non-Metallic or Metallic	Wet	230082
(shielded sensor)		Dry	230083

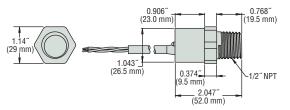


#### **Typical Applications**

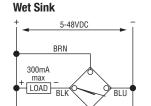
Fluid Monitoring:

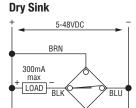
- Waste
- Reagents
- Diluent
- Detergent/Wash
- Coolant
- Printing Ink

#### **Dimensions**



#### Wiring Diagram







# CAP-300 Series – Reliable Coolant Level Sensor

- ▶ Durable sealed design IP67, IP6K9K
- Developed for the most rugged coolant applications
- ▶ Tolerates coolant coating
- ► Small size 2" (51 mm) long

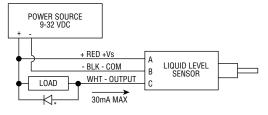
The CAP-300 capacitive level sensor is one of our most durable and reliable point level sensors. Compatible with coolants, the CAP-300 is the ideal OEM solution for power generation equipment, off-highway vehicles and cell phone tower generators and can be mounted in any position. With nearly zero maintenance, the sensor is small in size, tolerates coating and will remain reliable even in the standby mode. Compatible with temperatures up to 257°F (125°C) the capacitive based sensor is suited for the most challenging environments. Available with a variety of mounting types and electrical connections, the CAP-300 is the ideal solution for coolant monitoring.

#### **Specifications**

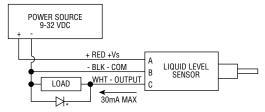
пах.

#### Wiring Diagram

#### Sinking



#### Sourcing



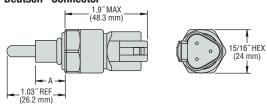
<sup>\*</sup> For inductive loads, use diode suppression.

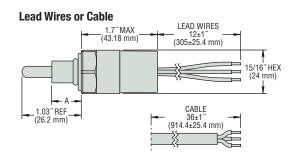




#### **Dimensions**

#### **Deutsch® Connector**





		A DIM. REF.	EPDM O-Ring
	1/2″-20	0.43" (10.9 mm)	3-905
	M12x1-8g	0.54" (13.5 mm)	2-110
Thread Sizes	M12x1.5	0.53" (15.2 mm)	9.3 x 2.2 mm
01203	1/4"-18NPT	0.62" (15.7 mm)	None
	1/2″-14NPT	0.62" (15.7 mm)	None

#### How To Order

Select a Part Number based on mounting type, connection and actuation condition.

		Thread Sizes					
Actuation Condition	Electrical Connection	1/4″-18 NPT (male)	1/2"-20 per SAE J1926-3	M12x1.5 Stud End Per IS06149-3	M12x1.0-8g	1/2″-14 NPT	
Wet Sink	Integral 3-pin Deutsch® DT04-3P Connector	240640	240700	240800	240900	242970	
	12" 18 AWG SXL Flying Leads	240660	240720	240820	240920	242975	
	36" PVC Cable	240680	240740	240840	240940	242980	
Dry Sink	Integral 3-pin Deutsch® DT04-3P Connector	240650	240710	240810	240910	242985	
	12" 18 AWG SXL Flying Leads	240670	240730	240830	240930	242990	
	36" PVC Cable	240690	240750	240850	240950	242995	
Wet Source	Integral 3-pin Deutsch® DT04-3P Connector	240645	240705	240805	240905	242971	
	12" 18 AWG SXL Flying Leads	240665	240725	240825	240925	242976	
	36" PVC Cable	240685	240745	240845	240945	242981	
Dry Source	Integral 3-pin Deutsch® DT04-3P Connector	240655	240715	240815	240915	242986	
	12" 18 AWG SXL Flying Leads	240675	240735	240835	240935	242991	
	36" PVC Cable	240695	240755	240855	240955	242996	