## FS-500 Series - Low Cost Units for Threaded Plastic Piping

Flow Rate Settings: 0.25 GPM to 5.0 GPM
Port Size: 3/4"NPT

## Primary Construction Material: Polypropylene Setting Type: Fixed

The FS-500 offers low cost flow monitoring with a variety of switch actuation points and low pressure drop. All wetted parts are polypropylene or stainless steel, making this switch ideal for a wide range of chemical and temperature requirements. The materials are also NSF or FDA approved for potable water treatment applications including chlorinators, purifiers and heaters. The FS-500 is ideal for equipment cooling including welders, lasers, etc. A J-box version with a 5 amp relay is also available for direct control of higher electrical loads, such as chlorinator pumps.

## Specifications

| Wetted Materials* Housing, Bonnet, Shuttle, Shuttle Cap | Polypropylene, Hydrolytically Stable |
| :---: | :---: |
| O-Ring | Viton ${ }^{\text {® }}$ or Buna N |
| Spring | 316 Stainless Steel |
| Retaining Clip | PH 15-7 Mo Stainless Steel |
| Operating Pressure, Maximum | 100 PSIG (6.9 bar) @ +70 ${ }^{\circ} \mathrm{F}\left(21^{\circ} \mathrm{C}\right)$ |
|  | 50 PSIG (3.4 bar) @ +180 ${ }^{\circ} \mathrm{F}\left(82^{\circ} \mathrm{C}\right)$ |
|  | 40 PSIG ( 2.8 bar) @ + $212^{\circ} \mathrm{F}\left(100^{\circ} \mathrm{C}\right)$ |
| Operating Temperature, Maximum | $0^{\circ}$ to $212^{\circ} \mathrm{F}\left(100^{\circ} \mathrm{C}\right)$ |
| Set Point Accuracy | $\pm 20 \%$ |
| Set Point Differential | $\pm 20 \%$ Maximum |
| Switch** | SPST, N.O. Pilot Duty 20 VA, 120-240 VAC or VDC |
| $J$-Box with 5A Relay Coil | 120 VAC $50 / 60 \mathrm{~Hz}$ |
| Contacts SPDT | $5 \mathrm{~A}-240$ VAC Res $1 / 3 \mathrm{HP}-120$ VAC 5A-28 VDC Res. |
| Inlet/Outlet Ports | $3 / 4$ " Female NPT |
| Electric Termination Pilot | No. 22 AWG, 24"Zip Cord Lead Wires |
| J-Box | 6' PVC Cable |

* Materials of Construction are available for FDA or NSF Compliance.
** See "Electrical Data" on Page X-5 for more information.


## How To Order - Standard Models

Specify Part Number based on switch actuation set point. Set points other than those listed are available as special order; contact GEMS with your requirements. Normally closed switch logic units available as special orders.

| Switch Actuation Set Point GPM | Part Numbers |  |
| :---: | :---: | :---: |
|  | Pilot Duty | J-Box w/5A Relay |
| 0.25 | 1702314 | 175901 4 |
| 0.50 | 170232 | 1759024 |
| 1.00 | 170233 ¢ | - |
| 2.00 | 175117 | - |
| 2.50 | 170234 | - |
| 5.00 | 170235 | - |

[^0]4 - Stock Items.


## Dimensions



Pressure Drop - Typical


Tests conducted with units in vertical position (lead wires up) with water at $+70^{\circ} \mathrm{F}\left(21^{\circ} \mathrm{C}\right)$.


[^0]:    Note: Use of 100 micron filtration is recommended.

