

HPRV
HPRV
HPRV
SERIES

Description

The HPRV Series Relief Valve provides accurate crack pressure with zero leakage up to 98% of nominal set pressure. When properly specified, this factory preset, tamper proof design, is ideally suited for most any liquid or gas application. Encapsulating the o-ring seal within the poppet eliminates seal extrusion and cold flow characteristics. By guiding the poppet into the body, a line of contact seal is ensured and at high crack pressure settings, the o-ring is protected by a metal-to-metal stop between the poppet and the body. High flow design, combined with narrow band interchangeable springs, minimizes system pressure rise as flow demand increases. Available in brass or stainless steel and inline or discharge to atmosphere. Valves can be supplied with a manual pull ring override.

Features

- 100% Factory Preset and Tested
- Zero Leakage to 95-98% of Set Pressure
- Tamper Proof Adjustment
- Excellent Reseal Performance

Technical Data

- Set Pressure Range: 10 to 2400 Psig (0.7 to 166 Bar)
- Set Pressure Tolerance: Factory Preset +/-5% on increasing pressure
- Reseal: Elastomer Seals 90%-95% of Actual Crack Pressure. PTFE may be slightly lower
- Inline Valves (Series HPRV):
Proof Pressure: 3700 Psig (225 Bar)
Burst Pressure: >5000 Psig (345 Bar)
- Temperature Range: -320° F to 400° F (-220° C to 205° C)
Based on seal selection, see ordering information

Materials of Construction

Component	Valve Body Material		
	Brass	303 Stainless Steel	316 Stainless Steel
Inlet Body, Outlet Cap, Spring Chamber, Spring Retainer, O'Ring Spreader	Brass, ASTM B16	303 SS, ASTM A582*	316 SS, ASTM A479*
Poppet			
Spring	302 SS / 17-7 PH ASTM A313		
Locking Screw	18-8 SS		
Seals*	As Specified, See Ordering Information		
Pull Stud	Brass, ASTM B16	303 SS, ASTM A582	316 SS, ASTM A479
Pull Ring	Plated Steel		

*Lubricated with Krytox™



HPRV
Inline

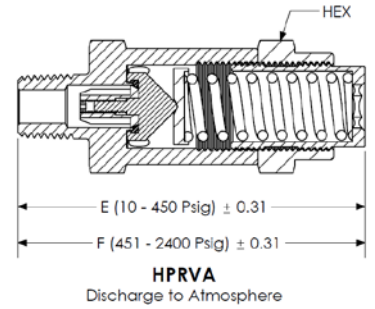
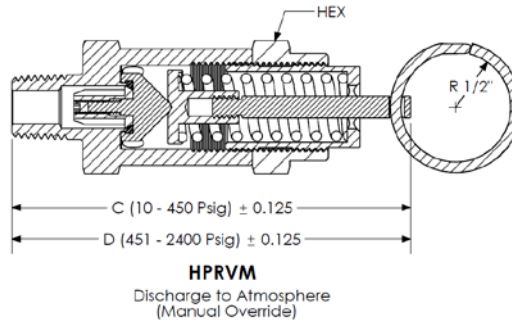
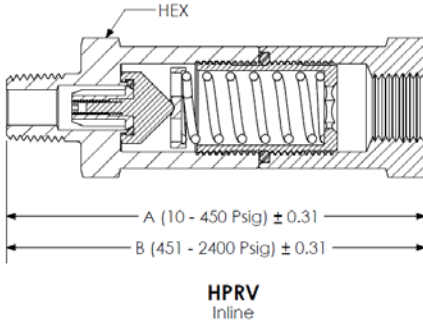


HPRVA
Vent to Atmosphere



HPRVM
Vent to Atmosphere
(Manual Override)

HIGH PRESSURE RELIEF VALVE



Dimensional Data

Inlet (NPT)	HPRV		HPRM		HPRVA		Hex
	A	B	C	D	E	F	
1/8"							1"
1/4"	3.34	4.24	3.30	4.20	2.87	3.77	
3/8"							
1/2"	4.16	5.06	4.27	5.18	3.56	4.46	1-1/4"
3/4"	5.90	7.14	5.44	6.70	4.82	6.13	1-3/4"

Dimensional data is stated in inches.

Flow Data

Set Pressure Range	HPRV				HPRVA and HPRVM			
	10-1250		1251-2400		10-1250		1251-2400	
Inlet (NPT)	Orifice	Kd	Orifice	Kd	Orifice	Kd	Orifice	Kd
1/8"	.215	0.14	.215	0.16	.215	0.57	.215	0.65
1/4"	.275	0.27			.275	0.65		
3/8"								
1/2"	.515	0.20	.275	0.27	.515	0.35	.275	0.65
3/4"	Consult Factory							

Kd is stated at 110% of Nominal Set Pressure.

Orifice sizes are stated in inches.

Consult factory for proper sizing or flow requirements, flow curves available on request.

Ordering Information

HPRV - 250 SS - V - 450

SERIES

- HPRV - Male x Female, Inline
- HPRVA - Male Inlet, Discharge to Atmosphere
- HPRVM - Male Inlet, Vent to Atmosphere with Manual Override

STANDARD PORTING CONNECTION

125 - 1/8" NPT	ANSI/ASME B1.20.1 (Inlet & Outlet)
250 - 1/4" NPT	
375 - 3/8" NPT	
500 - 1/2" NPT	
750 - 3/4" NPT	

OPTIONAL PORTING CONNECTION

Consult factory

-6SAE	Inlet - MS33656 with Cone Point Removed (adapts to SAE J1926)
-8SAE	
-10SAE	
-12SAE	Outlet - SAE J1926
-16SAE	
-6JIC	Inlet - SAE J514, 37 Degree Flare
-8JIC	
-10JIC	
-12JIC	Outlet - Corresponding SAE J1926 Size Female
-16JIC	

NOMINAL SET PRESSURE
Specify 10 - 2400 Psig

SEAL MATERIAL

- V - Viton™, -20°F to 400°F (-29°C to 204°C)
- B - Buna-N, -40°F to 250°F (-40°C to 121°C)
- N - Neoprene, -40°F to 300°F (-40°C to 148°C)
- EP - Ethylene Propylene, -65°F to 300°F (-54°C to 148°C)
- S - Silicone, -70°F to 450°F (-56°C to 232°C)
- T - Teflon™, -320°F to 400°F (-220°C to 204°C)

MATERIAL CODE
B - Brass
S - 303 Stainless Steel
SS - 316 Stainless Steel

OPTIONS

Oxygen cleaning, tamper proof lock wire, alternative seals and Other thread configurations, consult factory
Viton, Krytox, and Teflon are trademarks of DuPont.

PROPER COMPONENT SELECTION - When specifying a component, the total system design must be considered to ensure safe and trouble-free performance. Intended component function, materials compatibility, pressure ratings, installation, environment and maintenance are the responsibility of the system designer.

GENERANT

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